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Are there any headwords you would like to have included? If so, please, enter them in the order form

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01. Raw Materials, Auxiliary Materials and Operating Materials

01.01 Ores

- 10 Chrome Ore
- 20 Iron Ore
- 30 Ore
- 40 Manganese Ore
- 50 Steelwork Ore

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- 60 Lignite Coke
- 65 Foundry Coke
- 70 Coke
- 80 Coke Breeze
- 90 Coke Breeze
- 100 Petroleum Coke
- 110 Pit Coal, Anthracite

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- 120 Scrap

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- 128 Direct Reduced Iron (DRI)
- 129 Hot Briquetted Iron (HBI)
- 130 Sponge Iron

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- 170 Deoxidation Alloys (also Aluminium)
- 171 Deoxidation Alloys (also Aluminium-Rod/ Solid Wire)
- 180 Granulated Iron
- 190 Iron Powder
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- 210 Ferrochromium
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- 250 Ferroniobium
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- 280 Ferrophosphorus

- 290 Ferro-Selenium
- 300 Ferrosilicon
- 310 Ferro-Silicon-Manganese
- 315 Ferro-Silicon Manganese
- 320 Ferrotitanium
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- 360 Granulated Special Materials
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- 410 Metal Powder
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- 430 Molybdenum Oxide
- 435 Non-Ferrous Metals
- 440 Nickel
- 450 Nickel-Base Alloys
- 460 Nickel-Niobium
- 470 Niobium, Metals, and Alloys
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- 520 Tantalum
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- 620 Acetylene
- 625 Argon
- 630 Technical Gases
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650 Oxygen
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670 Nitrogen
675 Hydrogen

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680 Coating Powder (LDPE,
EVA, PP, PU)
690 Lubricants

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678 Duplex Metal for Saws

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695 Glass Granules
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Hearth Protection/Repair
(Rutilit)

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Assistance
703 Engineering and Project
Management

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Plant for Ore and Fluxes
720 Crushing Plants
730 Crushing and Mixing
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740 Mixers
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770 Coal Washing and Grading
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790 Burden Preparation

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800 Pelletizing Plants
810 Pelletizing Plants with Ore
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820 Sintering Plants
826 Brate Bars for Sintering
Plants

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830 Briquetting Plants
840 Briquetting of Coal and
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854 Charging and Pushing
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856 Hest-Recovery Coke
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860 Coke Oven Plants (in
general)
870 Coke Crushing and
Screening Plants
880 Coke Quench Towers
890 Coke Ovens
900 Coke Oven Operating
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940 Stamping-Charging-
Pushing Machines
950 Heat Exchangers
960 Grapples for Scrap
Handling

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968 Coil Magnets
969 Safety Appliance for
Electric Load Lifting
Magnets
970 Lifting Magnets
971 Safety Appliance for
Electric Load Lifting
Magnets
980 Magnetic Drums
990 Scrap Baling Presses
999 Scrap Drying Systems
1000 Scrap Mills, Crushers
1010 Scrap Shears
1015 Scrap Shear Knives
1017 Scrap Handling Magnets
1018 Safety Appliance for
Electric Load Lifting
Magnets

- 1020 Shredder Plants, also Pre-Shredders
- 1021 Safety Device for Lifting Magnets
- 1022 Separation Magnets
- 1023 Safety Appliance for Electric Load Lifting Magnets
- 1030 Turning Crushers
- 1040 Vertical Grinding Mills

02.09 Other Matters

- 1041 Granulating Plants for Sludges and Dusts
- 1050 Ferroalloy Plants
- 1058 Lime-burning Plants
- 1060 Lime Slaking Plants
- 1070 Calcining Plants

03. Ironmaking

- 1080 Engineering and Technical Assistance
- 1090 Ironmaking Plants
- 1100 Smelting Reduction Plants

03.01 Blast Furnaces

- 1105 Energy Recovery
- 1107 Expansion Turbine
- 1110 Blast Furnaces
- 1120 Blast-Furnace Linings
- 1123 Hearth Protection/Repair
- 1125 Linings of Blast-Furnace Channels
- 1130 Cowpers for Blast Furnaces
- 1140 Ceramic Burners for Hot-Blast Stoves
- 1145 Shaft Melting Furnaces
- 1150 Heat-Recovery Plants
- 1152 Hot Blast Stoves

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- 1160 Direct Reduction Plants
- 1170 Coal-Based Reduction Plants
- 1174 Ore Fines Beneficiation with Coal or Gas
- 1175 Rotary Hearth Furnaces

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- 1180 Hot-Blast Cupolas
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- 1195 OxiCup Shaft Furnaces

03.04 Components

- 1200 Valves for Hot-Blast Stoves
- 1205 Cupola Fittings
- 1207 Cupola Copper Fittings
- 1210 Valve Services
- 1220 Charging Installations for Blast Furnaces, Cupolas, and Melting Shops
- 1230 Tuyère and Tuyère Stock Changing Carts
- 1240 Bar Loaders
- 1250 Tuyère Stocks
- 1260 Installations for Carbon Injection
- 1270 Installations to inject Coal, Oil, or Gas into Blast Furnaces
- 1280 Installations to inject Oil or Gas into the Blast Furnaces
- 1285 Top-Gas Expanders
- 1290 Cover Manipulators
- 1295 Hot Gas Generators for Blast Furnace and Coke Oven Gas
- 1300 Hot-Blast Valves
- 1310 Blast-Furnace Blowers
- 1320 Blast Furnace Steel Structures and Jackets
- 1330 Blast-Furnace Burdening (incl. Larry Cars)
- 1340 Blast-Furnace Probes
- 1350 Coal Grinding, Drying and Injection Installations
- 1351 Copper Valves and Fittings for Cupolas
- 1353 Ladles and Mixers, Pig Iron/Hot Metal, Engineering and Supply
- 1354 Plate Cooler for Blast Furnace
- 1355 Process-Gas Screw Compressors
- 1360 Radar-aided Stock-Line Measurement
- 1370 Blast-Furnace Bosh and Stack Cooling Plates
- 1380 Pig-Casting Machines
- 1390 Pig Iron Mixers
- 1400 Hot-Metal Ladle Cars, Mixer- and Transfer Cars
- 1410 Slag Monkeys
- 1420 Slag Pots
- 1425 Flexible Tubes for Blast-Furnace Cooling
- 1430 Special Fittings for Blast-Furnace Cooling

- 1432 Copper Staves for Blast-Furnace Cooling
- 1440 Blast-Furnace Mud Guns
- 1450 Drills for Tapholes or Slag Holes
- 1460 Heat Exchangers
- 1467 Weighing Systems for Torpedo Cars
- 1470 Tuyères and Tuyère Stocks
- 1480 Blast Gates

03.05 Blast-Furnace Products for Foundries

- 1490 Foundry Pig Iron
- 1500 Hematite Pig Iron
- 1510 Hematite Pig Iron for Grey Cast Iron
- 1520 Blast Furnace Ferro-Manganese
- 1550 Special Crude Iron (for Ductile Iron)
- 1560 Spiegel Iron
- 1570 Basic Pig Iron

03.06 By-Products

- 1580 Ferrous Sulphate or Ferric Sulphate
- 1589 Blast Furnace Slag
- 1590 Blast-Furnace Slag as Road Building Material
- 1600 Blast-Furnace Slag and LD-Slag
- 1610 Foamed Slag
- 1620 Slag Lime
- 1630 Granulated Blast-Furnace Slag
- 1639 Fine-Grained Steel Slag
- 1640 Fine-grained Steel Slag
- 1643 LD-Slag
- 1650 Thomasphosphate

03.07 Services

- 1663 Furnace Combustion Optimization

04. Steelmaking

- 1668 Equipment for Steel Works
- 1670 Engineering and Technical Assistance
- 1680 Mini Mills
- 1690 Second-Hand Steelmaking Plants and Equipment

- 1698 Steelmaking Plants and Equipment
- 1699 Steelmaking Equipment
- 1700 Steelmaking Plants and Equipment (Stainless)
- 1710 Steelmaking Plants and Equipment

04.01 Hot-Metal Preparation Plants

- 1715 Desulphurization Plants with Slag Regeneration
- 1720 Hot-Metal Desulphurization Plants

04.02 Converters

- 1730 Basic-Oxygen Steelmaking Plants (BOF-Shops)
- 1735 Bottom Blowing Installations (N₂ and AR)
- 1740 KTB Equipment (Kawasaki Top Blowing)
- 1745 Combined Bottom Blowing (Converters)
- 1750 Converter Equipment
- 1752 Converter Slag Treatment Installations
- 1755 Converter Stopper Rods
- 1758 Converter Stopper Rod Manipulators
- 1760 Porous Plugs
- 1763 Porous Ceramics (Plugs - Nozzles)

04.03 Energy Optimizing Furnaces

- 1770 Energy Optimizing Furnaces

04.04 Electric Furnace Melting Shop

- 1780 Electric Furnace Charging Devices
- 1788 Bottom Blowing Installation EAF (N₂ and AR)
- 1790 Bottom Tapping
- 1795 CO-Post Combustion
- 1800 AC Electric Arc Furnace
- 1808 Carbon Injection Devices for Electric Furnaces
- 1810 Injection Devices for Electric Furnaces

- 1820 Electrode Holders and Clamps for Electric Furnaces
- 1830 Electrode Regulation for Electric Arc Furnaces and Ladle Heating Systems
- 1840 Extrusion Presses for Electrodes
- 1850 Electrode Jib Arms
- 1855 Electrode Jib Arms of Aluminium, Current-conducting (Hot-Arms)
- 1860 Electrode Jib Arms, Current-Conducting (Hot-Arms)
- 1865 Electrode Arm Insulation
- 1870 Electric Arc Furnaces
- 1875 Electric Arc Ladle Furnaces
- 1880 EAF with integrated Scrap Preheater (Shaft Furnace)
- 1882 Electro Magnetic Stirring Power Systems (EAF)
- 1885 Spare and Wear Parts, Consumables
- 1890 DC Arc Furnaces
- 1900 Graphite Electrodes
- 1908 Jet Box Technology
- 1910 Cooling Elements (Radiant Wall Segments, Bay Coverings)
- 1920 Oil/Gas-Oxygen Burners
- 1930 Scrap Baskets
- 1938 Scrap Driers
- 1940 Scrap Preheating Plants
- 1945 Stirring Machines for Electric Furnaces
- 1950 Evaporating Systems/ Heat Recovery Systems
- 1960 Water Cooled Cables
- 1970 Water-cooling Systems
- 1980 AC Arc Furnaces
- 1981 EAF - Power Insulation
- 1982 Power Supplies for AC Arc Furnaces
- 1983 Power Supplies for DC Arc Furnaces

04.05 Induction Furnaces

- 1990 Induction Furnaces
- 1995 Protection Systems of Induction Coils
- 1996 Repair-Induction Furnaces
- 2000 Water Cooled Cables

04.06 Vacuum Melting Furnaces

- 2008 High-Vacuum Melting Furnaces
- 2010 High-Vacuum Melting Furnaces (incl. Electron Beam Melting Furnaces)
- 2020 Vacuum Induction Melting Furnaces
- 2021 Vacuum Pumps, Dry Running, for Vacuum Furnaces
- 2025 Vacuum precision plant

04.07 Secondary Steelmaking

- 2028 Plants for Chemical Heating
- 2030 Argon Purging Devices
- 2040 Blow and Injection Conveying Equipment for Filtration Residues
- 2042 Combined Blowing and Burning Lances for RH
- 2050 CAS, CAS-OB and CAB Plants
- 2060 Injection Devices for Metallurgical Processes
- 2070 ESR-Plants
- 2080 Ladle-Metallurgy Plants
- 2090 Plasma Arc Plants
- 2100 Plasma Ladle-Furnaces
- 2110 Secondary Steelmaking Plants
- 2120 Steel Degassing Plants
- 2130 Steel Desulphurization Plants
- 2140 T+P Lance Devices
- 2145 Induction Stirrers for Ladle Furnaces
- 2147 Mechanical vacuum systems for VD, VUD and RH
- 2148 Vacuum Arc Furnaces

04.08 Tertiary Metallurgy

- 2141 Electro Slag Remelting ESR
- 2142 Vacuum Arc Remelting VAR
- 2143 Vacuum Induction Furnace VIM
- 2144 Mechanical vacuum systems for VIM and VAR

04.09 Components

- 2150 Deslagging Machines

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| <p>2155 Tap Hole Closures for Converters</p> <p>2156 Taphole mud guns and drilling machines for converters</p> <p>2160 Tap Hole Valves for Converters and Electric Arc Furnaces</p> <p>2170 Andromat-Manipulator</p> <p>2175 Burn-out Machines for Ladles</p> <p>2180 Break-out Machines for Electric Furnaces, Converters, Pouring Ladles, etc.</p> <p>2182 Flame Lances (Oxygen) for Tundish and Ladle Slide Gates</p> <p>2184 Co-Injection Devices</p> <p>2190 Equipment for Oxygen/Carbon Lance Manipulators (EAF)</p> <p>2200 Automatic Stirring Gas (Argon) Coupling-Stations</p> <p>2210 Heating Equipment for Teeming Ladles, Mixers, Converters, and Tundishes</p> <p>2215 Charging Equipment for Metallurgical Plants</p> <p>2220 Brakes</p> <p>2230 Charging Machines (Troughs and Tongs)</p> <p>2235 Stream Jet Vacuum Pumps for Steel Degassing</p> <p>2240 Dolomite Centrifuging Machines</p> <p>2250 Cored-Wire Feeding Machines</p> <p>2268 Argon Bubbling Equipment for Ladles</p> <p>2270 Argon Injecting Equipment</p> <p>2280 Blowing Equipment for Cementite Dust</p> <p>2290 Blowing Equipment for Hyl and DRI Dusts</p> <p>2300 Blowing Equipment for Lime Granules</p> <p>2310 Carbon Injecting Equipment (EAF)</p> <p>2312 Installation for Injection of Alloying Additions</p> <p>2320 Electric Heating Elements for Steel Degassing Plants</p> | <p>2340 Electromagnetic Conveying and Dosing Channels for Liquid Metals</p> <p>2350 Desulphurizing Equipment</p> <p>2360 Bay Tapping Fillers, Arc Furnaces</p> <p>2370 Pouring Ladles, in general</p> <p>2380 Pouring Ladle Firing Plants</p> <p>2390 Pouring Ladles for Melting Shops</p> <p>2400 Pouring-Ladle Closing Devices (also Valve Locks)</p> <p>2410 Pouring-Stream Protection</p> <p>2420 Pouring Cars</p> <p>2430 Manipulating Devices</p> <p>2440 Oxygen/Carbon Lance Manipulators</p> <p>2444 Oxygen Probes for Flue Gas</p> <p>2450 Hydraulic Installations for Metallurgical Plants and Rolling Mills</p> <p>2460 Lime-Oxygen-Dosing and Injecting Systems</p> <p>2480 Ladle Tilting Devices</p> <p>2490 Pulverized-Coal Injection-Lances</p> <p>2500 Ingot Moulds for Melting Shops</p> <p>2510 Ingot Mould Buggies</p> <p>2514 Continuous Optical Analysis Equipment for Process Receptables</p> <p>2515 Temperature Measuring, Continuous and Optical, for Process Vessels</p> <p>2525 Converter Probes and Sampling Devices</p> <p>2530 Lance Robots/Manipulators</p> <p>2535 Lance Tip for Oxygen Lance</p> <p>2540 Alloying Installations for Steelworks</p> <p>2541 Multifunctional Lances and Burners for EAF</p> <p>2542 Ladles and Mixers, Pig Iron/Hot Metal, Engineering and Supply</p> <p>2543 Bull Ladels (Hot Metal Mixing)</p> <p>2545 Ladle Slide Gates</p> <p>2550 Ladle Cars</p> |
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| <p>2555 Cleaning and Debricking Machines for Electric Furnaces, Converters, Pouring Ladles, etc.</p> <p>2560 Cutting of Slags by Robotics</p> <p>2570 Sand Feeding Devices for Casting Ladle Taphole</p> <p>2580 Oxygen Nozzles and Lances</p> <p>2590 Oxygen Roof Lances</p> <p>2600 Oxygen Lance Equipment</p> <p>2610 Hoses for Oxygen, Heat Protected</p> <p>2615 Shroud Manipulators</p> <p>2618 Ashes (Volume Stability)</p> <p>2620 Slag Pots</p> <p>2640 Slag Cars</p> <p>2650 Hose Reels</p> <p>2655 Fuses, multifunctional, for Torches/EAF</p> <p>2660 Special Safety Oxygen Hose-Reelers</p> <p>2665 Brick Coating Material for Pouring Ladle Valves</p> <p>2666 Ceramic Refractory Brick Lubrications for Sliding Valve Systems</p> <p>2668 Stoking Machines for Electric Furnaces</p> <p>2669 Sublances</p> <p>2670 Submerged Nozzle Spraying-Devices</p> <p>2680 Radar-aided Charge-Level Measurement for Torpedo Cars</p> <p>2686 Vacuum Pumps, Dry Running, for Vacuum Furnaces</p> <p>2690 Preheating Station for Casting Ladles and Tundishes</p> <p>2695 Weighing Systems for Scrap and Alloying Elements</p> <p>2700 Heat Exchangers for Steelworks</p> <p>2702 Torch Cutting Machines for Ladles</p> <p>2704 Crucibles for Remelting Furnaces</p> | <p>2713 Safety Igniters for Burning Lances</p> <p>2720 Deoxidizing Agents</p> <p>2730 Deoxidation Technology</p> <p>2735 EBT Taphole Filling Mass</p> <p>2740 Dephosphorizing Agents</p> <p>2748 Desulphurising of Coke Oven Gas</p> <p>2750 Desulphurizing and Deoxidizing Reagents</p> <p>2760 Desulphurizing Agents</p> <p>2770 ESR-Slags</p> <p>2780 FeNb Cored Wire</p> <p>2790 Cored Wire</p> <p>2798 Hot Tops</p> <p>2800 Casting Fluxes</p> <p>2801 Casting Fluxes, Granulated and Powdery</p> <p>2810 Graphite</p> <p>2820 Graphite Powders</p> <p>2825 Heat Resisting Fabrics up to 1260 °C</p> <p>2827 Insulating Covering Agents for Tundish, Ladels, and Channels</p> <p>2830 Moulds</p> <p>2840 Mould Inserts</p> <p>2850 Mould Spray Protection and Plate Protection</p> <p>2851 Release Lubricants for Caster Moulds, Starter Casting, Link Casting</p> <p>2855 Oxygen Nozzles and Blast Lances</p> <p>2860 Anti-Piping Powders</p> <p>2865 Mats and Felts for Temperatures up to 1260 °C</p> <p>2868 Olivine Slag Conditioners</p> <p>2870 Ladle Covering Compounds</p> <p>2871 Ladle Covering Agents, Granulated and Pulverised</p> <p>2880 Ladle Slide-Gate Sands</p> <p>2885 Rotary Nozzles for Steel-Ladles</p> <p>2887 Slag Conditioners for Pig Iron Production</p> <p>2888 Slag Granulation</p> <p>2890 Slag Sands</p> <p>2900 Slag Foaming</p> <p>2905 Special Stickers up to 1200 °C</p> <p>2907 Special Adhesives (up to 1200 °C)</p> <p>2910 Ladle Slide-Gate Materials</p> |
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04.10 Steel Works Materials

- 2710 Recarburizing Agents, all Grades
- 2712 Burning Lances

- 2915 Crucibles for ESR, VAR, and Direct Strand Reduction
- 2920 Tundish Covering Compounds, Granular or Powdered

04.11 Preparaton of Steel Works Materials

- 2930 Preparation of used Refractories
- 2940 Preparation of Dusts, Fines, and Oily Sludges from Steelworks
- 2950 Preparation of Slags (Slag Transportation and Slag Recycling)
- 2954 Separation Magnets

04.12 Services

- 2956 Engineering for Steelmaking Plants and Equipment
- 2957 Repair of Hydraulic Cylinders
- 2958 Slag Pot Servicing

05. Continuous Casting

- 2960 Engineering and Technical Assistance

05.01 Continuous Casting Plants of Different Design

- 2962 Flat Ingots
- 2965 Casting Platform Roboters
- 2970 Casting-Wheel Plants
- 2980 Casting Wheels, Casting Rings
- 2982 Casting Rolls, Casting Sleeves
- 2990 Horizontal Continuous Casting Plants
- 3000 Continuous Casting Plants, in general
- 3010 Vertical Continuous Casting Plants

05.02 Continuous Casting Plants for Different Product Dimensions

- 3020 Continuous Casting Plants for Beam Blanks
- 3030 Continuous Casting Plants for Slabs

- 3035 High-Speed Billet Casters
- 3040 Continuous Casting Plants for Billets
- 3043 Continuous Casting Plants for Billets, Horizontal
- 3045 Combined Slab Casters
- 3050 Round Casters
- 3055 Round Casters, Horizontal
- 3058 Continuous Casting Plants for Blooms
- 3060 Continuous Casting Plants for Blooms and Slabs
- 3070 Continuous Casting Plants for Blooms and Billets
- 3071 Continuous Casting Plants for Billets, Blooms, and Slabs
- 3075 Continuous Casting Plants for Blooms and Billets, Horizontal
- 3080 Continuous Casting Plants for Blooms and Rounds
- 3085 Continuous Casting Plants for Blooms and Rounds, Horizontal

05.03 Spray Deposition Plants

- 3090 Spray Deposition Plants

05.04 Components

- 3100 AI Wire Reeling Machines
- 3110 Slab Finishing
- 3120 Slab Edge Induction Heating
- 3130 Slab Cooling Plants
- 3140 Slab Cooling Boilers/Heat Recovery Plants
- 3150 Slab Slitters or Cutters
- 3160 Slab Grinders
- 3170 Brakes
- 3180 Flash Trimmers/Deburrer
- 3190 Flame Cutting Machines
- 3200 Rotating Unions for Water-cooled Rollers
- 3210 Stamping Machines
- 3212 Marking Machines
- 3215 Electro Magnetic Stirring Systems (Slab/Bloom/Billet Casters)
- 3216 Electro Magnetic Brakes, EMBR

3220 Single-Component
Nozzles for Continuous-
Casting Cooling
3230 Deburrers
3233 Deburring Grinding
Machines
3240 Paints for Marking
Devices
3250 Paint Marking Plants
3260 Automatic Powder
Control
3261 Automatic Powder
Feeding
3262 Pouring-Stream
Protection by Argon
3264 High Speed Billet Moulds
with Integrated Hydraulic
Oscillation
3265 Hydraulic Nozzles for
Continuous-Casting
Cooling
3270 Induction Stirring
3280 Cold Tundish Plates
3285 Chains and Sprockets
3290 Marking Systems for
Slabs, Blooms and Billets
3292 Billet Grinders
3300 Billet Working Machines
3310 Billet Sawing Machines
3320 Grinding Machines for
Billets and Slabs
3330 Mould Flow Meters
3333 Mould Plates
3340 Read Systems for
Automatic Identification
of Marks
3345 Air Atomizing Nozzles
for Continuous-Casting
Cooling
3350 Cutting Torches for
Emergency
3355 Optical Product
Recognition (OPR) for
Marked Billets
3360 Plasma Tundish Heating
3370 Plate Moulds
3380 Precision Stopper
Devices
3390 Tubular Moulds
3400 Manipulators for
Shrouding Nozzles
3405 Safety Device for Lifting
Magnets
3410 Marking Inks
3415 Slab Turning Magnets
3416 Safety Appliance for
Electric Load Lifting
Magnets

3420 Stamping Machines
3422 Stamping Machines,
Hydraulic/Pneumatic
Driven
3429 Continuous Casting
Moulds
3430 Continuous Casting
Moulds (also made of
Electro-Graphite)
3440 Continuous Casting Rolls
3450 Tundish Heating
3460 Tundish Plasma Heaters
3470 Tundish Flow Control
3480 Tundish Slide Gates
3490 Finishing Mills for Blooms
and Billets
3500 Heat Exchangers
3503 Weighing Systems for
Ladles, Tundish, and
Related Products
3510 Binary Nozzles for
Continuous Casting
Cooling

05.05 Operating Materials

3520 Casting Powders
3530 Lubricants for
Continuous Casting
Plants
3535 Welding Additions for
Regeneration and versus
Wear-out

05.06 Services

3537 Grinding and Deseaming
of Slags, Billets, and
Cogged Ingots

06. Near-Net-Shape- Casting

3540 Engineering and
Technical Assistance

06.01 Plants

3550 Strip Casting Plants
3560 Thin Strip Casting Plants
3570 Thin-Slab Casters
3572 Combined Thin Slab
Casting and Rolling Lines
3573 EUROSTRIP-Strip
Casting Plants
3574 EUROSTRIP Strip
Casting and Rolling
Plants, directly combined

3575 Continuous Casting
Plants for Billets

06.02 Components

3590 Flash Trimmers
3600 Flame Cutting Plants
3610 Stamping Machines
3630 Thin-Slab Slitters or
Cutters
3640 Thin-Slab Grinders
3670 Paint Marking Plants
3680 Charging Devices for
Casting Fluxes
3690 Moulds
3700 Read Systems for
Automatic Identification
of Marks
3710 Marking Inks
3712 Punching Machines
(Hydraulic/Pneumatic
Driven)
3720 Spray Marking Systems
for Thin-Slab Casters

06.03 Operating Materials

3750 Coolants
3760 Lubricants

07. Hot Rolling

3770 Engineering and
Technical Assistance
3780 Second-Hand Hot-
Rolling Mills

07.01 Hot Strip Mills

3773 Flat Ingot Plants
3776 Flat Ingot Plants for
Rolling
3790 Thin Slab Rolling Mills
3805 Modernizing of Rolling
Mills
3820 Steckel Mills, complete
3830 Rolling Mills, complete
3840 Hot Rolling Mills for Slab
Products

07.02 Plate Rolling Mills

3850 Hot Rolling Mills,
complete

07.03 Rolling Mills for Billets and Semi-finished Products

3860 Rolling Mills for Blooms,
Billets and Sheet Bars

07.04 Section Mills

3870 Rolling Mills for Light
Sections
3875 Section Machines
3880 Special Steel Section
Mills
3890 Rolling Mills for Beams
and other Sections

07.05 Bar and Rod Mills

3900 Automatic Coil Handling
3910 Guide Equipment for
Wire, Bar, or Light-
Section Rolling Mills
3920 Sizing Mills
3930 Precision Sizing Blocks
3940 Reducing and Sizing
Blocks
3944 Reducing and Sizing Mill
3950 Bar and Rod Mills
3955 Bar and Wire Rod Mills
for Quality and Special
Steels
3960 Bar Mills
3968 Rolling Mills for Flat
Products
3970 Hot Rolling Mills for Long
Products
3974 Rolling Mills for Wire
Rods, Rebars, and Bars

07.06 Ring Rolling Mills

3980 Ring Rolling Machines
and Mills

07.07 Dressing and Straightening Plants

3990 Dressing and
Straightening Facilities
4000 Dressing and
Straightening Machines
4010 Chamfering Grinders for
Cylindrical and Square
Billets
4017 Flat Ingot Plants for
Rolling
4020 Flying Shears
4030 Hot/Cold Abrasive Cut-
Off-Machines
4040 Cold Circular Sawing
Machines
4050 Roller Levellers for
Section Steel
4060 Rotary Saws
4065 Second-Hand Dressing
and Straightening Lines

- 4070 Packaging Lines
- 4080 Hot Levelling and Cropping Machines
- 4085 Shearing Machines (automatic, hydraulic)

07.08 Rolls for Hot Rolling Mills

- 4090 Work Rolls
- 4100 Plate Rolls
- 4110 Blooming Rolls
- 4120 Slab Rolls
- 4123 Coiler Drums
- 4128 EcoRolls
- 4130 Small-Section and Wire Rolls
- 4140 Forged Rolls
- 4160 Chilled Cast Iron Rolls
- 4170 Tungsten Carbide/Steel Rolls
- 4180 Grooved Rolls
- 4190 Rolls for Billets and Semi-finished Products
- 4200 Straightening Rolls
- 4210 Spheroidal Graphite Rolls
- 4220 Cast Steel Rolls
- 4230 Back-up Rolls
- 4240 Composite Cast Rolls
- 4250 Composite Cast Rolls of High-Chromium and Indefinite Materials
- 4260 Composite Chilled Cast Rolls
- 4270 Composite Rolls
- 4280 Rolls for Tube Mills
- 4290 Roll Rings

07.09 Roll Machining and Machines

- 4300 EDT Systems
- 4310 Surface Grinding Machines
- 4320 Highly Wear-Resisting Coatings on Rolls etc.
- 4330 Roll Pass Dressing Machines
- 4340 Groove Grinding Machines
- 4350 Notch Milling Machines
- 4360 Special Machines
- 4370 Roll Machining Devices
- 4380 Roll Lathes
- 4390 Roll Grinding Machines
- 4395 Roll Grinding Wheels
- 4400 Shot-Blasting Machines for Rolls
- 4410 Roll Forming Lines
- 4420 Services for Roll Surface

07.10 Components

- 4430 Decoilers - Recoilers
- 4432 Coiler/Gear Components
- 4440 Drives, Gearings and Pinion Stands
- 4450 Strip Cooling Equipment
- 4460 Strip Grinding Machines
- 4470 Brakes
- 4479 Coil Magnets
- 4480 Coil Cooling Boilers
- 4482 Coiler Drums
- 4490 Nozzles for Descaling
- 4500 Nozzles for Roll Cooling
- 4502 Selective Roll Cooling Systems
- 4503 Stainless Steel Roll Cooling
- 4510 Electric Motor Rollers and Roller Tables
- 4515 Skimmers for Hot Rolling Strip Plants up to 1000 °C
- 4520 Descaling Systems using Solid Abrasives
- 4528 Descaling Systems using High Pressure Water
- 4530 Descaling Systems using Liquid Abrasives
- 4540 Inks for Marking Equipment
- 4550 Paint Marking Systems
- 4555 Chains and Sprockets
- 4560 Lubrification Installations
- 4570 Flame-scarfing Machines, Hot and Cold
- 4580 Flame-Scarfig Instruments, Machines, and Plants
- 4582 Robotic Scarfig Machines
- 4590 Transmission Rolls
- 4600 Testing, Sorting and Cleaning Lines for Semi-finished Products
- 4610 Reels
- 4630 Manipulators for Turning-over and Shifting
- 4640 Marking Paints for Sheets, Slabs, and Tubes
- 4650 Marking Systems for Sections, Coils and Plates
- 4660 Marking Systems for Slabs, Blooms and Billets
- 4680 Devices for Coil Compaction and Strapping of Wire Rod
- 4690 Cooling Banks

- 4700 Read Systems for Automatic Identification of Marks
- 4710 Oil-Hydraulic Adjusting Equipment
- 4720 Circulation Plants for Oil or Emulsion
- 4730 Rollers for Roller Tables
- 4740 Rotary and Straight Shear Knives
- 4750 Lubricating Plants
- 4760 Quick-Change Mill Stands
- 4770 Safety Device for Lifting Magnets
- 4780 Marking Inks
- 4790 Marking Pencils for Hot Surfaces
- 4800 Steel Strip Strapping
- 4810 Stamping Machines
- 4820 Stamping Machines and Stamps for Hot and Cold Operation (incl. fully-automatic ones)
- 4830 Stamps and Dies
- 4840 Transport and Conveying Devices for Wide Strip
- 4850 Coil Strapping Machines
- 4860 Heat Exchangers
- 4870 Roll Handling Equipment
- 4880 Roll Cooling Systems
- 4890 Roll-Deadening Devices
- 4892 Rolling Stock Guiding
- 4893 Cantilevered Rolls
- 4897 Weighing Systems for Bundles and Coils

07.11 Operating Materials

- 4898 Controlled Atmosphere for Heat Treatment
- 4900 Lubricants for Hot Rolling Mills

07.12 Services

- 4910 Deposit Strip and Cord Overlaying of Rolls etc.
- 4920 Highly Wear-Resisting Coating of Rolls etc.

08. Forging, Extrusion

- 4930 Engineering and Technical Assistance
- 4940 Modernization of Water-Hydraulic Controls

08.01 Forging Mills

- 4950 CNC-Precision Forging Machines
- 4955 Cross Wedge Rolling Machines
- 4960 Open-Die Forging Plants
- 4970 Die Forging Plants
- 4980 Steel Die Spray Plants
- 4985 Hot Isotherming Forging Plants (HIF)
- 4990 Hydraulic Forging Presses
- 5000 Cold Flow Forming Presses
- 5020 Presses, in general
- 5030 Presses/Forging Machines
- 5040 Radial Forging Machines
- 5050 Radial and Axial Die Rolling Mills, Machines, and Plants
- 5060 Radial Forging Machines
- 5061 Radial Forging Machines, Hydraulic
- 5070 Ring Blank Presses
- 5080 Forging Presses
- 5084 Forge Rolling
- 5090 Horizontal Forging Equipment, Upsetting Machines

08.02 Extrusion

- 5100 Metal Tube Pressing and Metal Extrusion
- 5110 Steel Tube Extrusion
- 5120 Extrusion Presses for Sections (non-ferrous)

08.03 Components

- 5130 Brakes
- 5150 Forging Manipulators
- 5155 Rail-Bound Forging Manipulators
- 5160 Forging Robots
- 5170 Self-lubricated Guides and Bushes (High-Temperature)
- 5180 Transportation Manipulators
- 5184 Water-Hydraulic Drive and Control Technology

08.04 Operating Materials

- 5188 Controlled Atmosphere for Heat Treatment

- 5190 Lubricants for Extruding Presses
- 5195 Sliding Materials, Heat Resistant

09. Powder Metallurgy

- 5200 Engineering and Technical Assistance
- 5210 Powder Metallurgy

09.01 Hard Metal Alloys

- 5220 Hard Metal Alloys, in general
- 5230 Hard Metal Alloy, Machinable and Hardenable

09.02 Carbides

- 5240 Carbides, in general
- 5290 Tungsten Carbides

09.03 Hard Material Powders

- 5300 Iron-, Steel-, Alloy Powders, Non-Ferrous Metal Powders
- 5310 Hard Metal Powders

09.04 Additions

- 5320 Auxiliary Metals
- 5330 Organic Components

09.05 Equipment for Powder Production

- 5340 Machines and Plants for Water Atomization
- 5350 Melt Spinning Machines and Plants
- 5360 Machines and Plants for Spray Drying

09.06 Equipment for the Production of Sintered Carbide Alloys

- 5370 Plants, complete
- 5380 Hot and Cold Isostatic Presses and Facilities
- 5390 Metal Powder Extruders
- 5400 Presses
- 5405 Hydraulic, Mechanical, and Hybrid Powder Presses
- 5410 Furnaces with Inert Gas Atmosphere
- 5420 Vacuum Furnaces

- 5422 Vacuum Pumps, Dry Running, for Vacuum Furnaces

09.07 Metal Powder Parts

- 5430 PM-Metals
- 5432 PM-Rolls Rings
- 5440 PM-Steels
- 5450 Compounds

09.08 Further Processing of Metal Powder Parts

- 5460 Plasma-Powder-Deposit Welding
- 5470 Thermal Spraying

10. Cold Rolling

- 5480 Engineering and Technical Assistance
- 5482 Handling Systems
- 5484 Engineering and Technical Assistance

10.01 Cold Rolling Mills

- 5490 Rolling Mills for Strip, Sheet, as well as Cold Rolling Mills and Metal Rolling Mills
- 5520 Cold Rolling Mills, complete
- 5523 Modernizing of Cold Rolling Mills
- 5530 Second-Hand Cold Rolling Mills
- 5540 Cold Rolling Mills for Flat Products

10.02 Skin Pass Rolling Mills

- 5550 Skin Pass Rolling Mills
- 5555 Skin Pass Stands for Hot and Cold Strip

10.03 Dressing and Straightening Plants

- 5559 Coil Build-up Lines
- 5560 Dressing and Straightening Plants
- 5570 Dressing and Straightening Machines
- 5580 Strip Edge-Rounding Plants
- 5590 Strip Processing Lines
- 5595 Cross-Stretching Rolls
- 5600 Slitting and Cut-to-Length Lines

- 5610 Cut-to-length-lines
- 5620 Straightening Machines for Strip and Plate
- 5630 Roller Levellers
- 5640 Stretch Levelling Facilities for Strip
- 5660 Packaging Lines
- 5663 Tension Levelling Lines

10.04 Annealing Plants

- 5668 Continuous Annealing Lines
- 5670 Annealing Plants
- 5672 Annealing and Pickling Lines
- 5673 Bright Annealing Lines
- 5680 Annealing Plants, inductive
- 5682 Annealing Lines, Continuous
- 5685 Modernizing of Annealing and Pickling Plants

10.05 Rolls for Cold Rolling Mills

- 5686 Consolidation Rolls
- 5690 Working Rolls for Cold Rolling Mills
- 5695 Curved Rolls
- 5700 Rolls for Skin Pass Rolling Mills
- 5710 Planishing Rolls
- 5715 Levelling Rolls
- 5720 Straightening Rolls
- 5730 Back-up Rolls for Cold Rolling Mills
- 5750 Mill Rolls (Non-Woven Rolls)
- 5760 Rolls
- 5766 Roll Core Production and Treatment
- 5770 Polyurethane-coated Rolls

10.06 Components

- 5780 Drives, Gearings and Pinion Stands
- 5784 Strip Flow Control
- 5790 Baling Cord Removal
- 5800 Brakes
- 5803 Brake Coverings made of Felts, Stripper Felts
- 5810 Types (Numerals and Characters) for Stamping Machines
- 5814 Labelling Machines for Rolled Sections (Cold)

- 5830 Labelling Machines
- 5835 Chains and Sprockets
- 5840 Paint Marking Systems
- 5845 Coil Covering Materials
- 5850 Read Systems for Automatic Identification of Marks
- 5860 Marking Systems
- 5870 Oil-Circulation Plants
- 5880 Shear Knives, Rotary and Straight
- 5890 Marking Inks for Stamp Machines
- 5900 Marking Instruments
- 5910 Marking Pencils for Metals
- 5920 Steel Strip Strapping
- 5930 Stamping Machines and Stamps for Hot and Cold Operation (incl. fully-automatic ones)
- 5932 Selective Roll Cooling Systems
- 5940 Heat Exchangers
- 5950 Coiling Reels
- 5952 Weighing Systems for Bundles and Coils

10.07 Operating Materials

- 5957 Controlled Atmosphere for Heat Treatment
- 5960 Lubricants for Rolls for Cold Rolling Mills

11. Surface Treatment

- 5970 Engineering and Technical Assistance
- 5980 Descaling of Sheet Parts
- 5988 Treating of Titaneum

11.01 Descaling Plants

- 5990 Descaling by Bending of Strip
- 6000 Descaling by Bending of Wire
- 6010 Descaling Systems using Solid Abrasives
- 6018 Descaling Systems using High Pressure Water
- 6020 Descaling Systems using Liquid Abrasives
- 6030 Hose Blasting Machines
- 6040 Overhead Conveyor Machines
- 6050 Shot Peening Machines
- 6060 Tumblast Machines

6070 Roller Conveyor
Machines

11.02 Pickling Plants

6080 Preparation of Pickling
Baths
6088 Pickling Plants for High-
Grade Steel, free of
Waste Gas Emissions
6090 Pickling Plants, in general
6100 Pickling Lines for Strip
and Wire
6109 Pickling Vats, Highly
Strainable
6110 Pickling Vats and
Electrolysis Cells for
High Straining Rates
(Mechanical)
6120 Pickling Baskets and
Hooks
6130 Pickling Agents
6140 Pickling Agents for High-
Grade Steels
6150 Pickling Products for
Stainless Steel
6160 Pickling and Surface
Treatment Lines, in
general
6170 Pickling and Surface
Treatment Plants
6180 Pickling Compounds
6190 Job Pickling
6192 Pumps for Pickling of
Steel and Special Steel
6200 Pickling Solution
Regeneration Plants
6203 Push Pickling Plants

11.03 Grinding and Polishing Machines/Systems

6210 Strip Grinding Machines
6220 Grinding and Polishing
Machines for Strip
6230 Centrifugal Grinding
Machines
6240 Planishing Systems
6250 Drag Grinding Machines

11.04 Surface Treatment Plants

6260 Coil Coating Plants
6270 Edge Working
6280 Equipment for Surface
Treatment and
Refinement of Strip
6285 Strip Washers
6290 Coating Plants

6295 Burnishing Plants and
Appliances
6300 CVD Coating Plants
6305 Color Coating Lines
6310 Industrial Services
of Pickling and
Electropolishing of Steel
and High-Grade Steel
6315 Hammermill Deburrer
6320 Lubrication Machines
6330 Electric Polishing Plants
6340 Deburring
6350 Deburring Machines
6360 Paint Coating Lines
6370 Paint Spraying Systems
6380 Superfinishing Plants
for Surface Treatment of
Metal Parts
6385 Controlled Atmosphere
for Heat Treatment
6386 High Pressure Water Jet
Cleaning Technology
6390 Shot Peening
6400 Plastic Coating Lines
6410 Metal Processing Lines,
Electrochemical
6420 Metal Degreasing
Facilities
6430 Degreasing Lines for
Metal Strip
6440 Metal Cleaning and
Drying Plants
6450 Surface Treatment,
Surface Techniques
6460 Surface Treatment Lines
6470 Surface Drying, in general
6480 Surface Drying, Inductive
6490 Surface Finishing
6500 Phosphate Coating Lines
6510 Phosphating Methods
6520 Plasma CVD Coating
Plants
6523 Plasmanitriding Systems
6525 Plasma Power
Generators, Power
Supply
6527 Sheet Bar Cleaning
Plants
6530 Plating Installations
6540 Plasma-CVD Plants
6550 PVD Coating Plants
6552 Rotary Deburrer
6560 Ion Implanters
6565 Abrasive Blasting Plants
6570 Pretreatment Plants for
Electro galvanizing Plants
6580 Water Demineralization
for Surface Treatment

11.05 Aluminizing, Galvanizing and Tinning

- 6590 Aluminizing, Galvanic/
Electrolytic
- 6595 Aluminizing, Galvanizing
and Tinning
- 6600 Continuous Strip Hot Dip
Tinning and Aluminizing
Equipment
- 6603 Equipment for Hot Dip
Tinning, Galvanizing and
Aluminizing of Strips
- 6610 Electrogalvanizing Plants
- 6620 Electrolytic Tinning Plants
- 6630 Hot Dip Galvanizing Lines
- 6640 Hot Dip Galvanizing
Plants, Equipment
- 6642 Hot Dip Galvanizing Line,
Equipment for Zinc Bath
- 6648 Galvannealing
- 6650 Induction Galvannealing
- 6660 High-current
Conductions for
Electrogalvanizing Plants
- 6670 Galvanizing
- 6675 Tinning Plants
- 6680 Fusing of Tin, Inductive
(Tin Reflow)

11.06 Corrosion Protection

- 6690 Linings and Coatings
- 6700 Coatings, Anorganic
- 6702 Layers, Coatings,
Reporting
- 6710 Burnishing Agents
and Anti-corrosive
Compounds
- 6720 Lubrication Machines
- 6740 Rubberizing
- 6744 Corrosion Protection
Systems
- 6750 Protection against
Corrosion and Oxidation
- 6755 Oil Felt Pads
- 6760 Powder Varnishes
- 6770 Anti-Corrosion Paints

11.07 Components

- 6790 Nozzles (also for Grit-
Blasting and Descaling)
- 6800 Rubber and PU-Roller
Covers for the Plate
Refining Industry
- 6810 Rubber Rollers for Plate-
refining Industry
- 6820 Spraying Systems

- 6826 Weighing Systems for
Bundles and Coils

11.08 Operating Materials

- 6830 Chips and Compounds
for Superfinishing
- 6840 Wire Cores
- 6850 Electrogalvanizing
Additives
- 6860 Electro Corundum
Abrasives
- 6865 Sliding Lacquers
- 6870 Metal Cleaners
- 6880 Phosphatizing Agents
- 6890 Shot-Blast Glass-Beads
- 6898 Steel Abrasives
- 6900 Abrasives and Shot
Techniques, in general

11.09 Consulting

- 6910 Job Refining

11.10 Wear Protection

- 6914 Ceramic Wear Protection
- 6915 Hard Cast Wear
Protection
- 6916 Linings and Coatings
- 6917 Overlay Welding
- 6918 Wear Protection, Metal
- 6919 Wear Protection, in
general

12. Production of Bright Steel and Wire

- 6920 Engineering and
Technical Assistance

- 6925 Second-Hand Plants and
Installations

12.01 Wire Rod Mills

- 6930 Rolling Mills for Rods and
Light-Sections
- 6950 Guide Appliances for
Wire, Steel Bars and
Small Sections Rolling
Mills
- 6960 Rolling Mills for Flat
Wires and Wire Profiles

12.02 Drawing of Wire, Rods and Structures

- 6965 Wire Drawing Dies
- 6970 Wire Drawing Machines

- 6980 Wire Stretching Machines
- 6990 Drawing Machines for Bars and Sections
- 7000 Rod Drawing Benches

12.03 Dressing and Straightening Systems for Drawing Plants

- 7010 Automatic Stirrup Bending Machines
- 7020 Automatic Combi-Machines
- 7030 Wire Straightening and Cutting-off Machines
- 7040 Rotary Bar and Wire Peeling Machines
- 7050 Bar Straightening and Polishing Machines
- 7060 Bar Peeling Machines
- 7065 Grinders
- 7070 Bar Grinding Machines

12.04 Components

- 7080 Binding Machines for Wire Rod, Concrete Steel and Bars
- 7090 Brakes
- 7100 Jointings and Packings for Rolling Mills
- 7110 Wire Cooling Lines
- 7120 Wire Reeling and Coiling Machines
- 7140 Wire and Bar Pointing Machines
- 7150 Electric Motor Rollers and Roller Tables
- 7160 Inks for Marking Devices
- 7170 Paint Marking Systems
- 7180 Hook Conveyor Systems
- 7200 Devices for Coil Compaction and Strapping of Wire Rod
- 7210 Read Systems for Automatic Identification of Marks
- 7220 Marking Systems
- 7230 Marking Inks
- 7240 Stamping Machines and Stamps for Hot and Cold Operation (incl. fully-automatic ones)
- 7250 Heat Exchangers

12.05 Operating Materials

- 7267 Controlled Atmosphere for Heat Treatment

- 7270 Lubricants and Process Auxiliaries
- 7280 Drawing Agents (Greases, Oils, Soaps, etc.)

13. Production of Tubes/Pipes

- 7290 Engineering and Technical Assistance
- 7295 Second-Hand Plants

13.01 Tube Mills

- 7300 Becking Mills
- 7310 Diescher Mills
- 7312 Cross Roll Elongators
- 7320 Section Mills
- 7330 Sizing Mills
- 7332 Precision Sizing Mills
- 7335 Pilger Mills, Hot and Cold
- 7340 Sinking Mills
- 7350 Tube and Becking Mills
- 7360 Pipe Mill Trains with Planetary Rotary Piercing Mills
- 7368 Cone-Type Piercing Mills
- 7370 Rotary Piercing Mills
- 7380 Plug Mills
- 7390 Stretch Reducing Mills

13.02 Tube Drawing Machines

- 7400 Continuous Drawing Machines
- 7410 Tube Drawing Machines
- 7420 Bull-Block Machines
- 7430 Drawing Benches

13.03 Tube Welding Systems

- 7438 Large-Diameter Pipe Plants
- 7440 Longitudinal Tube Welding Systems
- 7450 Tube Welding Installations
- 7460 Spiral Tube Welding Plants

13.04 Tube Dressing and Straightening Systems

- 7480 Dressing and Straightening Machines
- 7490 Dressing and Straightening Systems for Tubes

- 7495 Deburring Machines for Tubes, Pipes, Sections, and Solid Bars
- 7500 Carry-over Separating Devices
- 7510 Straightening Machines for Tubes, Section Steel and Beams
- 7520 Machines for Bending Pipes
- 7525 Steel Wire Industrial Brushes for Tube Trimming
- 7530 Tube-End Sizing and Upsetting Presses
- 7540 Tube Deburring Devices
- 7542 Deburring Machines for Tubes and Pipes
- 7550 Tube Straightening Presses
- 7560 Tube Straightening and Cutting Machines
- 7570 Tube Grinding Machines (inside and outside)

13.05 Components

- 7580 Binding Machines
- 7582 Pipe End Chamfering and Threading Machines
- 7585 Industrial Brushes for Tube Rolling Mills
- 7588 Chains and Sprockets
- 7590 Strip and Plate Edge Milling Machines
- 7600 Inks for Marking Devices
- 7610 Paint Marking Systems
- 7615 Cleaning Machines for Pipes, Sections, Profiles, and Solid Pieces
- 7620 Tube Pointing Machines
- 7630 Tube Marking Devices
- 7640 Tube Testing Installations
- 7650 Tube Sawing Installations
- 7653 Steel Wire Industrial Brushes to Clean Tube Coatings
- 7660 Tube Spoolers
- 7663 Sawing Machines, Automatic
- 7665 Technical Brushes

13.06 Operating Materials

- 7678 Controlled Atmosphere for Heat Treatment
- 7680 Lubricants for Mandrel Rods

14. Secondary Forming

- 7690 CAD Constructions
- 7700 Metal Spinning
- 7710 Roller Spinning of Sheets
- 7720 Engineering and Technical Assistance
- 7730 Cold Working of Sheets and Plates

14.01 Installations, Presses, Machines

- 7740 Bending-off Systems
- 7750 Strip Edge-Working Machines
- 7760 Strip Straightening Machines
- 7770 Edge Trimmers for Deep Drawing Parts
- 7775 Plate Deburrers
- 7776 Plate Edge Crimping Presses
- 7780 Machines for Bending Round Plates
- 7790 Sheet-Metal Stacking Devices, automatic
- 7800 Sheet Deformation
- 7810 Sheet-Metal Working Machines, in general
- 7820 Bordering Machines
- 7830 Deburring Machines
- 7835 Deburrers for Pipes, Profiles, and Solid Rods and Bars
- 7840 Die-Bending Presses
- 7845 Riveting Machines (Hot and Cold)
- 7848 Hydraulic High Pressure Sheet Metal Forming Presses and Plants
- 7849 Hydro Forming
- 7850 Hydraulic Presses and Machines
- 7860 Hydraulic Presses for Fine-blanking
- 7865 Hydroforming (IHPF)
- 7868 Internal High-Pressure Systems
- 7870 Cold Flow Presses
- 7880 Plants for Cold Profiling
- 7882 Feeders for Presses
- 7890 Mechanic Presses for Fine-blanking
- 7900 Pneumatic Feeders for Presses
- 7920 O-Press Installations
- 7921 Tilting Metal Forming Presses

7922 Special Plants for Coiling
 7924 Punching Plants
 7926 Setting Machines
 7930 Deep-Drawing Presses
 7940 U-Press Installations
 7945 Feed Setting Machines
 7947 Roller Feeds
 7960 Second-Hand Machine
 Tools and Sheet Metal
 Working Machines

14.02 Plate Cutting Systems

7970 Strip Slitting Plants
 7980 Sheet Slitting and Cut-to-
 Length Lines
 7990 Laser-Cut Sheet Blanks
 7995 Slitter Knives and
 Accessories for Slitting
 Lines
 8010 Fine-Edge Blanking
 Plants
 8015 High Pressure Water Jet
 Cutting Technology
 8020 Slitting and Cut-to-
 Length Lines
 8030 Slitting and Cut-to-
 Length Machines
 8040 Laser-Beam Cutting
 Systems
 8050 Plasma-Cutting Systems
 8070 Cut-to-Length Lines
 8072 Plate Shears
 8075 Shears for Plates
 8080 Laser-Beam Cutting
 Systems, Second-Hand
 8090 Tuning of Shot Blasting
 Plants
 8100 Scrap Optimisation
 Systems

14.03 Welding Techniques

8110 Deposit Welding of Rolls
 etc.
 8120 Strip Welding Machines
 8121 Strip Welding Machines
 for Coil-Joining
 8130 Stud Welding Plants
 8140 Electron Beam and Laser
 Beam Welding (Service)
 8150 Electron-Beam Welding
 Machines
 8170 Planing Tools for Edges
 and Joints
 8180 Lattice Girder Welding
 Machines
 8190 Carbon Electrodes
 8200 Ingot Mould Welding

8210 Laser-Beam Welding
 Systems
 8211 Laser Welding Systems
 8220 Welding Torches
 8230 Peripheral Equipment for
 Robots
 8250 Repair of Cracks,
 Engravings and other
 Defects
 8260 Repair Weldings
 8270 Friction Welding
 Machines
 8280 Weldings, in general
 8288 Welding Wires
 8290 Welding Rods, Stainless
 8300 Welding Rods and
 Additives (also made
 from CuAl-Alloys)
 8310 Welding Electrodes
 8316 Textile fabric protective
 mats and curtains for
 welders; up to 1250 °C
 8320 Welded Structures
 8330 Welding Machines, in
 general
 8340 Welding Robots
 8350 Welding Technology, in
 general
 8360 Welding Auxiliaries, in
 general
 8363 Wire-Mesh Welding
 8370 Sensor Systems for
 Computer-Aided Welding
 8380 Butt Welding Machines,
 electric
 8400 Resistance Welding
 Plants

14.04 Components

8410 Brakes
 8415 Paint Marking Plants
 8420 Laser Beam Labelling
 8430 Plate Stretchers
 8435 Profile Stretchers
 8440 Rotary Shear Blades and
 Equipment
 8450 Cutting Tools and
 Blanking Tools
 8460 Self-lubricated Guides
 and Bushes (high-
 temperature)
 8470 Marking Pencils for
 Metals
 8480 Deep-Drawing Dies

14.05 Services

8481 Electron and Laser Beam
 Welding

- 8482 Laser Beam Cutting of
Steels and Sheet Metal
Forming
- 8483 Laser Beam Welding
- 8484 Water Jet Cutting of
Steels
- 8485 Cutting Tubes and Pipes
with Laser Tube Machine

15. Steel Products

15.01 Rolled Steel

- | | |
|---|--|
| <ul style="list-style-type: none"> 8490 Aluminized Sheet
(Hot-dip Aluminized or
Cladded by Rolling) 8500 Al-Zn-Coated Steel Sheet 8510 Noise Absorbing Sheets 8520 Elevator Tees 8530 Strip Steel, Hot-Rolled 8540 Machined Plates 8550 Tank Bottoms 8560 Coated Sheet
(Lacquered, Foil Coated) 8570 Concrete Reinforcing
Steel 8580 Cold-Ribbed Concrete
Steel in Coils 8590 Concrete Reinforcing
Steel in Coils, Hot Rolled 8600 Concrete Reinforcing
Steel, Bars 8610 Concrete Reinforcing
Steel Bars and Rings 8620 Concrete Steel (Stainless) 8630 Wide-Strip Sections,
organically coated 8640 Wide Strips, Cold Rolled 8650 Wide Strip, Hot Rolled/
Cold Rolled 8660 Wide Flat Steel 8670 Wide Flanged Beams 8680 Electrical Quality Sheet
and Strip 8690 Steel Sheet, Suitable for
Enamelling 8700 Sheet Metals, Special
Productions 8710 Sheet, Cold Rolled 8720 Sheet, Surface Treated 8740 Laser-Welded Sheet
Products 8750 Mash-Seam Welded
Sheet Products 8760 Flat Steel 8769 Section Steel 8770 Section Steel (incl.
Colliery Arches) 8780 Welded Sections | <ul style="list-style-type: none"> 8790 Heavy Plate 8795 Blanks of Heavy Plate 8800 Heavy-Plate Products,
Pressed, Dished,
Bended, Edge-trimmed 8810 Heavy Plate and Light
Plate, incl. Coat Plate 8820 Semi-finished Products 8830 Semi-finished Products,
Continuously Cast 8831 Semi-finished Products,
Continuously Cast, Ingot 8840 Semi-finished Products
for Finish-Rolling 8850 Semi-finished Products
for Forging 8860 Track Material 8870 Cladded Sheets 8880 Rails 8890 Ship-Building Material 8900 Shipbuilding Profiles 8910 Semi-finished Products,
Forged 8915 Forged Bars 8920 Slit Strip 8922 Slit Strip with Surface
Finishing 8930 Cold Drawn Special Steel
Sections 8940 Special Steel Sections,
Hot-Rolled 8950 Special Sections, Hot
Rolled or Drawn, for
Fork Lifts, Automotive
Construction, Machine
Building and Pipeline
Construction 8960 Special Steel Sections,
Hot Extruded 8970 Steel Bars (Quality Steel,
Case Hardening Steel,
Heat-Treatable Steel,
Spring Steel, Free-
Cutting Steel) 8975 Steel Bars (Angles) 8976 Bars (High-Grade Steel,
of all Dimensions) 8980 Steel Sheet Piling
Sections (Box-Shaped
Piling Planks and
Auxiliaries, Sheet Pilings) 8981 Steel Sheet Piling
Sections (Box-Shaped
Piling Planks and Sheet
Pilings) 8985 Steel Sheat Piling
Sections, Box Piles,
Steel Piles, Pinnings, and
Auxiliaries |
|---|--|

- 8990 CC-Billets
- 8992 Trapezoid Sections -
PUR and Mineral Mode,
Sandwich Elements,
Acoustic Elements
- 9010 Galvanized Steel Strip
- 9020 Galvanized, Shaped Steel
Sheets
- 9029 Galvanized Steel Sheets
in Coils, Galvanized Strip
Steel
- 9030 Galvanized Steel Sheets
in Panels or Coils,
Galvanized Strip Steel
- 9040 Castellated Beams, Fixed
Beams
- 9050 Wire Rod
- 9060 Wire Rod, Rectangular or
Round Cross-Section
- 9070 Wire Rod, Round
- 9080 Wire Rod, Spring Steel
Quality
- 9090 Wire Rod, Cold Upsetting
Quality
- 9100 Wire Rod, Welding Rod
- 9130 Rolled Steel
- 9140 Hot Wide Strip
- 9150 Tinplate, Chromium
Coated Steel (ECCS/TFS)
Blackplate
- 9160 Y Thresholds

15.02 Tubes

- 9170 Stainless Steel Fittings
- 9180 Line Pipes
- 9190 Line Pipes, Spiral Welded
- 9200 Boiler Tubes
- 9210 Stainless Steel Elbows
- 9220 Stainless Steel Flanges
- 9230 Line Pipes for Oil Fields
- 9240 Oil Country Tubular
Goods
- 9260 Clad Tubes
- 9270 Precision Steel Tubes,
Welded
- 9280 Precision Steel Tubes,
Seamless or Seam-
Welded (round, oval,
square, rectangular, as
well as special Shapes)
- 9290 Precision Steel
Tubes, Seamless
or Welded, Surface
Treated (e. g. electro
galvanized, chromized,
phosphatized, etc.)
- 9300 Tube Billets (round/
square)

- 9310 Tubes
- 9320 Oxide Ceramic Tubes
- 9330 Tubes made of Cryogenic
Steels or Weldable Fine
Grained Structural Steels
- 9332 Tubes, ceramic
- 9334 Tubes, Cross Section
Square and Circular
- 9335 Tubes with Round or
Square Cross-Sections,
Hot-Dip Galvanized
- 9340 Stainless Steel Tubes
- 9345 Tubular Parts and
Components
- 9350 Tubular Products (Tube
Bends with Special Radii,
Pipe Work Systems)
- 9360 Spun Iron Pipes (also
made of High-Grade
Steel)
- 9370 Special Section Tubes,
Welded, Cold Rolled
- 9380 Steel Outlet Pipes, Hot
Dip Galvanised
- 9390 Mechanical Steel Tubes
- 9395 Mould Tubes
- 9400 Steel Tubes, Seam
Welded
- 9410 Steel Tubes, Seamless
- 9415 Tubes, Pipes, and
Services
- 9420 Reinforcing Sections for
Gates, Welded
- 9430 Reinforcing Sections for
Gates, Seamless
- 9440 Cylinder Tubes
- 9442 Fittings, in general

15.03 Forged Pieces

- 9450 Tanks
- 9460 Products for Mechanical
Engineering (Crankshafts,
Tools, Gears, etc.)
- 9470 Products for Energy
Mechanical Engineering
(for Generators, Turbines,
etc.)
- 9480 Products for Constructing
Aero-Engines (e. g.
Compressor Blades,
Discs)
- 9490 Products for Shipbuilding
- 9500 Open-die Forgings, in
general
- 9510 Drop Forgings, in general
- 9520 Seamless Rings
- 9530 Forgings, in general

9532 Forgings of Non-Ferrous Metals (Copper and Copper Alloys, Aluminium Alloys)

15.04 Railway Material

9540 Axles
9550 Wheel Tyres

15.05 High-Grade Steel

Following deliveries:

- a) Semi-finished Products, Rolled or Forged
- b) Merchant Bars, Rolled or Forged
- c) Wire Rod
- d) Sheets, Hot Rolled or Cold Rolled
- e) Wide Strip, Hot Rolled or Cold Rolled
- f) Strip Steel, Hot Rolled
- g) Cold Strip
- h) Cladded Sheets
- i) Hammer Forgings
- j) Drop Forgings
- k) Bright Steel (bars or wires, drawn, rough turned, grounded, polished)
- l) Seamless or Seam-welded Tubes and Joints
- m) Special Sections, Hot Rolled, Hot Extruded or Drawn
- n) Cold-rolled Sections
- o) Vacuum-melted Steel, ESR-Steel
- p) Heavy-plate Products, Pressed, Dished, Bended, Edge-trimmed
- q) Seamless Rings
- r) Narrow Strip, GK (cut edges), and Round-off Edges
- s) Blanks, Round Blanks, Rings
- t) Bars made of Strip, GK (cut edges), Round-off Edges
- u) Flat Steel
- v) Wide Flat Steel

9560 Engineering Steel, in general

9570 Special Structural Steels, Tempering Steels, Steels for Surface Hardening, Cryogenic Steels, High-Temperature Steels, Cold Upsetting Steel (a-v)

9580 High-Grade Steel Special and Off-Line Items (Ia and IIa Quality)

9590 High-Grade Steels (a-v)
9600 Case Hardening Steel, Wear Resisting Steel (a-v)
9610 Case Hardening Steels, Nitriding Steels, Spring Steels, Wear Resisting Steels (a-v)
9620 Spring Steel Wire, Stainless
9625 Sheet Metal
9630 High-Temperature Steels and Alloys (a-v)
9635 Perforated Plates
9638 Cold Rolled Sections
9640 Stainless Bars and Tubes
9642 Special Sections, Hot Rolled, Hot Extruded or Drawn
9645 Stainless Steel Wire
9650 Stainless, Acid, and Heat Resistant Steels (a-v)
9655 Stainless, Acid and Heat Resistant Steels and Alloys (a-v)
9660 Stainless, Acid-resisting, and Heat-resistant Steels and Alloys, also Alloys for Electric Resistance (a-v)
9670 High-Speed Steels (a-v)
9680 Special Steels, Alloyed, Weldable (a-v)
9685 Special Constructional Steel, Alloyed, Weldable (a-v)
9690 Steels with Special Physical Properties (a-v)
9696 Chrome Plated Steel
9700 Rough-machined Steel Bars or Panels, Rough Milled, Precision Milled, Ground
9710 Roller-Bearing Steels (a-v)
9714 Low-Carbon Steel
9716 Tool Steel, Bars, hardened (a-v)
9718 Tool Steel, hardened (a-v)
9720 Tool Steel, alloyed or unalloyed (a-v)

15.06 Products from Drawing Plants and Cold-Rolling Mills

9730 Bright Steel (incl. Bright Free-Cutting Steel, Bright-Steel shafts, Bright Special shapes)
9740 Steel Strip for Springs

- 9750 Cold Rolled Strip
- 9755 Cold Strip with Plated Surface
- 9760 Cold Strip with Bright Surface
- 9770 Cold Strip with Refined Surface
- 9780 Cold Strip, Cladded by Rolling
- 9790 Cold-Shaped Profiles Made of Hot or Cold Strip
- 9800 Cold-Shaped Profiles with Refined Surface
- 9810 Autobody Components
- 9814 Plate Shapes
- 9817 Precision Strip Steel
- 9820 Pressed, Stamped and Drawn Parts
- 9830 Steel Strips for Baling
- 9838 Tailored Beams
- 9840 Tailored Blanks
- 9850 Metal-Working Components for Automobile Industry (made of Tubes or Sheets)
- 9860 Products from Drawing Plants and Cold-Rolling Mills
- 9870 Cylindrical Tubes for Hydraulics and Pneumatics

15.07 Wire and Wire Products

- 9880 Tie Steel, Screwable
- 9885 Welded Wire Fabrics
- 9890 Reinforcing Wire, Reinforcing Wire Mesh, Mine Matting
- 9900 Rod Mats for Concrete Reinforcing Steel
- 9920 Wire Nettings
- 9930 Wire Weavings
- 9932 Wire Grates
- 9948 Wire Ropes
- 9950 Wire Ropes and Braided Wire
- 9960 Wire and Wire Products
- 9970 Wires (Galvanised Iron, Easy-Machining, Cold Upsetting and Extrusion)
- 9980 Fine Wire (Iron)
- 9990 Iron and Steel Wire, Drawn
- 10000 Spring Steel Wire, Oil Hardened

- 10010 Spring Steel Wires, Unalloyed
- 10015 Section Wire
- 10020 Flat Wire, Section Wire
- 10025 Chaser
- 10030 Other Wire Products
- 10035 Prestressing Steel
- 10040 Prestressing Steel, Prestressed Concrete Strand
- 10050 Galvanised and PVC-Coated Iron Wire

15.08 Steel Structural Work

- 10058 Lifting Devices, Automotive, Mobile
- 10060 Automatic Reinforcing System
- 10070 Plate and Sheet Construction
- 10080 Bridge Construction
- 10090 Construction of Halls
- 10100 Masts
- 10110 Steel Structural Work, in general
- 10115 Joining in Structural Steel Work
- 10120 Steel Structural Engineering
- 10130 Construction of Assembly Buildings

15.09 Services

- 10145 Finish Rolling
- 10146 Blanks (Tool Steel)

16. Furnace and Energy Technology

- 10150 Engineering and Technical Assistance
- 10160 Heating Installations, complete
- 10170 Furnace Optimization (Low NOx Combustion)
- 10180 Process Control Systems for Industrial Furnaces and Power Plants
- 10190 Economic Energy Employment

16.01 Rolling Mill Furnaces

- 10200 Soaking Pits for Annealing
- 10210 Rolling-Mill Furnaces, Inductive

10220 Soaking Pits for Rolling Mills

16.02 Forging Furnaces

10230 Forging Furnaces

10240 Forging Furnaces, Gas Fired

10250 Forging Furnaces, Inductive

16.03 Continuous Roller-Hearth Annealing Furnaces

10260 Continuous Roller-Hearth Furnaces

10270 Roller Hearth and Walking Beam Furnaces

16.04 Continuous Furnaces for Wire Strip

10280 Strip Heating, Inductive

10290 Strip Edge Heating, Inductive

10300 Continuous Furnaces for Wide Strip

16.05 Bell-Type Furnaces

10310 Bell-Type Furnaces

10320 Bell-Type Annealing and Pot Annealing Furnaces

16.06 Vacuum Furnaces

10330 Vacuum Annealing Furnaces

10340 Vacuum Hardening Furnaces

10341 Vacuum Pumps, Dry Running, for Vacuum Furnaces

16.07 Hardening and QT-Plants

10350 Quenching Baths

10355 Carburizing Furnaces

10360 Hardening Furnaces

10370 Hardening Shop Installations, in general

10375 Hardening and QT-Plants, Electric Heated

10380 Hardening and QT-Plants, Gas-fired

10390 Hardening and QT-Plants, Induction-heated

10400 Hardening and QT-Plants, with Resistance Heating

10401 Laser Hardening Plants

10403 Nitriding Furnaces

16.08 Heating and Heat Treatment Installations

10408 Continuous Furnaces

10410 Double Walking Beam Furnaces

10420 Hardening Shops

10430 Bogie-Type Furnaces

10440 Induction Heating Systems

10450 Industrial Furnaces, Second Hand

10460 Cell Furnaces

10470 Conductive Heating Plants

10480 Furnaces with Mechanically Driven Hearth

10490 Wire Patenting Plants

10500 Plasma Nitriding Plants

10505 Radiators

10510 Roller Hearth and Walking Beam Furnaces

10520 Shaft Furnaces

10530 Steckel Furnaces

10540 Pusher-Type Furnaces, Roller Hearth, and Rotary Hearth Furnaces

10545 Tempering and Drying Stations

10550 Continuous Strand Furnaces for Heat Treatment, Vertical and Horizontal

10560 Heat Treatment Installations

10565 Automated Heat Treatment Units for Quality Assurance

10570 Intermittent Reheating and Heat-treating Furnaces, Open-fired

16.09 Bath Furnaces

10580 Melting Furnaces for Aluminium

10590 Furnaces and Installations for Lead-coating, Galvanizing and Tinning

10600 Salt Bath and Metal Bath Furnaces

16.10 Industrial Furnaces for Special Use

- 10606 Furnaces for Heat Stability Testing of Steam Turbine Rotors
- 10607 Furnaces for Fire Resistance Testing
- 10608 Furnaces for Materials Testing
- 10610 Kilns for Ceramic Industry
- 10615 Lime Kilns
- 10620 Controlled Atmosphere And Vacuum Furnaces
- 10630 Malleablizing Furnaces
- 10640 Drying Ovens for Cores, Moulds and Die Hoods
- 10650 Drying Ovens for Stopper Rods
- 10652 Microwave Furnaces/ Dryers
- 10660 Auxiliaries for Industrial Furnaces

16.11 Inert Gas Plants

- 10670 Inert Gas Plants

16.12 Insulations

- 10680 Ingot Insulation
- 10690 Burning Supports
- 10700 Calcium Silicate
- 10710 Insulation Materials
- 10720 Concussion Protection
- 10730 Backing Insulating
- 10735 Heat Protection and Insulation Products
- 10746 Insulating cord, tape, wrapping and hoses up to 1260 °C
- 10750 Insulating Bricks
- 10760 Cooling Tube Insulations
- 10770 Building Components for Furnaces
- 10780 Sound Insulation
- 10790 Vibration Insulation
- 10800 Thermal Insulation
- 10803 Wools Felts for Bright Annealing Boxes

16.13 Components

- 10805 Waste Gas Technology
- 10810 Bath Rollers
- 10820 Strip Coolers and Dryers
- 10830 Ingot Pushers

- 10840 Ingot and Slab Pusher for Heating Furnaces
- 10850 Burners for Gas and Oil
- 10860 Burners, Special Design
- 10870 Charging and Discharging Machines
- 10880 Electric Heating Elements
- 10890 Natural Gas Burners
- 10895 Fire Place Probes (for Video Cameras)
- 10900 Gas Burners
- 10910 Generators for Inert and Reaction Gases
- 10915 Hardening Agents
- 10920 Heating Conductors
- 10950 Pulverised Coal Firing, Plants and Equipment
- 10960 Laser Light Barriers
- 10970 Oil Burners
- 10990 Furnace Riders
- 11000 Furnace Rolls
- 11005 Plasma Power Generator
- 11010 Regenerative Burners
- 11020 Recuperator Burners
- 11028 Recuperators
- 11030 Recuperators, Regenerators
- 11050 Safety Devices for EAF Oxy Fuel Burners
- 11060 Radiant Tubes
- 11070 Radiant Tube Burners
- 11078 Vacuum Pumps, Dry Running, for Vacuum Furnaces
- 11080 Heat Exchangers
- 11085 Furnace Charging/ Discharging Systems
- 11090 Heat Recovery Systems
- 11092 Weighing Systems for Melting Furnaces
- 11093 Wool Felts for Bright Annealing Boxes

16.14 Operating Materials

- 11100 Heat Carrier Oil Systems
- 11110 Hardening Agents (also Hardening Powders and Recarburizing Agents)
- 11120 Hardening Oils
- 11130 Hardening Protection Agents
- 11140 High Quenching Oils
- 11150 Fire Resistant Hydraulic Fluids

- 11155 Controlled Atmosphere for Heat Treatment
- 11160 Polymer Solutions
- 11170 Lubricants
- 11180 Spraying Cleaners
- 11190 Heat Transfer Fluids

16.15 Services

- 11200 Energy Consulting
- 11210 Energy Savings
- 11215 Launching, Attendance and Service for Heating Equipment
- 11240 Planning and Projecting of Power Plants

17. Refractories Technology

- 11245 Product Know How for Basic Refractory Bricks and Mixes
- 11248 Controlling of Refractory Components

17.01 Heating and Heat Treatment Installations

- 11250 Aluminum Hydroxide
- 11260 Aluminium Oxide, Alumina
- 11263 Reinforcement Rods for Refractories
- 11265 Binding Agents for Refractory Materials
- 11270 Electro Corundum
- 11280 Graphite
- 11290 Ganister
- 11300 Coke Breeze
- 11310 Coke Breeze, Dry
- 11320 Burnt Magnesite
- 11330 Micro Silica
- 11340 Fused Aluminium Oxide
- 11360 Silicon Carbide
- 11366 Titanium Dioxide
- 11370 Clays
- 11380 Alumina Specials
- 11390 Zirconium Oxide

17.02 Refractory Producing Plants

- 11400 Refractory Producing Plants

17.03 Refractories

- 11410 Taphole Bricks for Converter Vessels and Electric Arc Furnaces

- 11420 Coating, Primer and Gunning Materials
- 11430 Basic Tamping Clay, Spraying Mixtures and Refractory Mixtures
- 11440 Basic Bricks (Magnesia-, Magnesia-Chromium-, Chromium Ore-, Chromite-, Dolomite-, Forsterite bricks)
- 11450 Calcium Silicate
- 11460 Dolomite Products
- 11470 Electrode Pastes
- 11480 Fibre-Ceramic Moulded Articles, Vacuum Moulded
- 11481 Finre-Ceramic Moulded Articles, Vacuum Moulded, up to 1750 °C
- 11485 Fibre Mats and Felts up to 1600 °C
- 11490 Fibre Products, Ceramic
- 11500 Prefabricated Units, Refractory
- 11510 Refractory Concrete
- 11512 Refractory Concrete, High Strength, for Industrial Floors
- 11520 Refractories, in general
- 11521 Release Lubricants for Monoliths Moulds and Formers
- 11530 Refractory Tamping Clays
- 11540 Anchorages, Refractory
- 11550 Refractory Materials
- 11560 Light-Weight Refractory Bricks
- 11570 Light-Weight and Insulating Refractory Mixes
- 11580 Light-Weight and Insulating Refractory Bricks
- 11590 Gas Rinsing Devices, Refractory
- 11600 Foundry Refractory Mixtures, Self-fluxing
- 11603 Foundry Mica Slipping plane, Coil Protection, System Coilguard
- 11610 Hearth Mixes
- 11620 High-Temperature Burnt Bricks
- 11630 Blast-Furnace Bricks
- 11640 Induction-Furnace Mixes

11650 Insulating Material, free from Asbestos
 11660 Isostatically Pressed Products
 11670 Carbon- and Graphite Bricks
 11690 Converter Bricks
 11700 Arc-Furnace Bricks
 11710 Perforated Bricks
 11720 Refractory Mixes, in general
 11725 MgO-C-Stones
 11730 Mortars and Putties, Refractory
 11740 Injection Materials
 11750 Ladle Mixes
 11752 Torpedo Ladle Linings
 11753 Tundish Lining Refractories
 11755 Ladle Lining, monolithic
 11760 Ladle Bricks
 11768 High Temperature Wool (HTW) Products
 11790 Runner- and Taphole Linings
 11800 Gutter Relining, Cooled
 11810 Acid-Proof Bricks
 11820 Acid Ramming Masses and Slinger Masses
 11830 Fire-Clay Bricks
 11840 Ladle Shrouds
 11850 Slide Gate Nozzle Ceramics
 11860 Cast Basalt
 11865 Protection Coats, Fabric, Fire-Resisting
 11870 Silicon-Carbide Bricks
 11880 Silica Bricks, Refractories "Tondinas"
 11886 Special Adhesives (up to 1200 °C)
 11890 Spraying and Repair Compounds
 11900 Casting Pit Refractories
 11910 Tamping Clays, Foundry Refractory Mixtures, and Vibrating Compounds
 11915 Tamping Clays, Spraying and Refractory Mixtures
 11920 Stoppers and Nozzles
 11930 CC-Products, Refractory
 11940 Submerged Entry Nozzle (SEN), Mono Submerged Nozzle
 11950 Technical Ceramics

11960 High-Alumina Bricks (Andalusite, Bauxite, Corundum, Mullite, and Sillimanite bricks)
 11970 Torpedo Ladle Bricks
 11978 Release Lubricants for Sliding Valve Refractory Nozzles
 11979 Release Lubricants for Sliding Valve, Nozzles as well as Steel Ladle Gas pouring Cones
 11980 Tundish Compounds
 11985 Cementfree Castables for Blast Furnace Runners
 11990 Vermiculite
 12000 Thermal Insulation Materials, free from Asbestos
 12004 Vacuum Moulded Articles
 12005 Vacuum Moulded Articles, free from Ceramic Fibre
 12020 Zirconium Nozzles
 12030 Zirconium Bearing Bricks
 12040 Zirconium Silicate and Powder

17.04 Processing of Refractories

12050 Preparation of Used Refractories
 12060 Testing of Refractory Material

17.05 Machines for Refractory Construction

12070 Air Hammers to Break-out Slag and Refractories
 12071 Lining and Removal Robots
 12075 Chaff
 12080 Converter-Taphole Repair Cars
 12090 Converter Lining Devices, Mobile
 12095 Converter lining equipment
 12100 Manipulators for Refractories
 12110 Ladle Spraying and Gunning Installations

- 12120 Pumping Machines for Refractories
- 12130 Centrifugal Machines for Refractories
- 12140 Spraying and Gunning Machines for Refractories
- 12142 Tundish Lining, Casting and Spraying
- 12150 Ladle Ramming Equipment, automatic

17.06 Refractory Constructions

- 12160 Linings for Furnaces of all Types
- 12170 Combustion Chambers
- 12180 Refractory Constructions
- 12190 Refractory Tamping Clays
- 12200 Suspended Roofs

17.07 Services

- 12204 Training Measures - Refractories
- 12205 Refractory Maintenance at Operating Temperature
- 12206 Refractory Systems

18. Machinery and Plant Engineering

- 12210 Plant Construction, in general
- 12220 CAD Constructions
- 12230 Engineering and Technical Assistance
- 12240 Bars, Columns, and Shafts
- 12250 Industrial Engineering
- 12258 Standard Elements for the Production of Cutting and Punching Tools
- 12260 Cleaning Material
- 12270 Second-Hand Machines (Buy and Sell)
- 12280 Special Constructions
- 12285 Heat Exchangers

18.01 Mining Plants, Machines and Equipment

- 12290 Underground Plants and Machines
- 12300 Bucket Conveyors

- 12309 Conveyors
- 12310 Conveying Plants and Machines
- 12330 Structural Steel Sections for Mines

18.02 Chemical Plants and Auxiliaries

- 12350 Construction of Vessels and Apparatus
- 12360 Liquid Gas - Deposit Stations
- 12370 Gas Holders, Gasometers
- 12390 Acid Stacks
- 12400 Acid and Chemical Resisting Plants and Installations
- 12410 Nitrogen Extraction Plants
- 12420 Hydrogen Producing Plants

18.03 Steam Generators, Plants and Auxiliaries

- 12425 Waste Gas Techniques
- 12430 Waste Heat Boilers
- 12440 Steam Filters
- 12450 Steam Boilers, in general
- 12460 Pressure Vessels
- 12480 Pulverized Coal Firing Plants and Equipment

18.04 Foundry Plants, Machines and Requirements

- 12354 Pouring Ladles
- 12489 Automatic Pouring Control
- 12490 Shot Blast Equipment
- 12500 Moulding Machines
- 12520 Pouring Units
- 12530 Foundry Plants, Machines and Equipment
- 12535 Casting Auxiliaries
- 12536 Foundry Tools
- 12540 Foundry Consulting and Engineering
- 12542 Casting Software
- 12550 Core Shooters
- 12560 Boshing Machines
- 12570 Robots
- 12580 Sandmixer
- 12586 Melting Furnaces, inductive

- 12590 Shaking Ladles
- 12592 Lifter
- 12600 Mould Plates
- 12605 Vacuum Precision
Casting Plants - Super
Alloys
- 12607 Vacuum Precision
Casting Plants with
Cold Crucibles for
Titanium or rather
Titanium Alloys

18.05 Power Stations

- 12610 Steam Power Stations
- 12620 Power Stations (Plants
and Centers), Electric

18.06 Airing Plants and Appliances

- 12630 Blowers
- 12635 Ventilators for Industrial
Use
- 12650 Air-Conditioning
Systems, in general
- 12660 Heating/Cooling
Instruments for Hot
Shops
- 12670 Air-Conditioning
Systems for High
Temperatures up to
90 °C, for Crane Cabins,
Control Rooms, etc.
- 12690 Expansion Pipes
- 12700 Air Ducts
- 12710 Airing Plants and
Appliances, in general
- 12720 Natural Ventilation
- 12730 Exhausters
- 12740 Ventilators

18.07 Water-Economic Plants, Appliances and Auxiliaries

- 12750 Chemical Water
Treatment
- 12760 Equipment for
Hydraulic Water and
Accumulators
- 12770 Filtering Installations for
Circulating Water
- 12780 Expansion Pipes
(Rubber)
- 12790 Cooling Towers
- 12796 Magnetic Filters
- 12800 Additions for Hydraulic
Pressure Water

- 12810 Water Preparation
Plants
- 12820 Water Treatment Plants
- 12830 Chemical-free Water
Demineralization,
Water Purification and
Recycling
- 12840 Water Re-cooling Plants
- 12845 Liquide Chillers
- 12846 Water Filtration

18.08 Other Plants

- 12850 Flexible Tubes for
Granulated Slags
- 12860 Slag-Disposal Plants
(incl. Slag Granulation
Plants)
- 12862 Slag Granulation Plants
- 12870 Plants for Lubricating
Oil

18.09 Maintenance

- 12875 Erection and
Maintenance
- 12880 Spare Parts and
Consumer Goods
- 12890 Maintenance, in general
- 12894 Maintenance Systems
- 12895 Steel Mill Services
- 12896 Repairing and
Modernizing of
Machine-Tools
- 12900 Maintenance of Large
Gearings
- 12920 Maintenance for
Continuous Casting
Plants for Blooms and
Slabs
- 12930 Maintenance for
Continuous Casting
Plants for Blooms and
Billets
- 12940 Maintenance for
Continuous Casting
Plants for Blooms and
Rounds
- 12950 Mould Repair
- 12960 Ingot Mould Repairs
- 12964 Cleaning of Cooling
Systems
- 12970 Ladle Repair Technique,
Refractories
- 12980 Repairs, Spare Parts
- 12983 Software for
Maintenance
- 12990 Preventive Maintenance
- 13000 Cleaning of Heat
Transfer Systems

- 13010 State-dependent Maintenance of Machines

18.10 Engines and Machines

- 13020 Steam Turbines
- 13021 Gas Turbines
- 13030 Rotary-Piston Compressors
- 13040 Compressed Air Equipment
- 13050 Compressors for Natural Gas and Long-Distance Gas
- 13060 HD Stores for Natural Gas
- 13070 Piston Pumps
- 13080 Piston Compressors
- 13083 Corrosion Resistant Pumps
- 13090 Centrifugal Pumps
- 13100 Mixers for Fuel Gases
- 13120 Lubricating Pumps
- 13130 Screw-Type Compressors
- 13150 Turbo Compressors
- 13160 Vacuum Pumps

18.11 Gearings and Driving Elements

- 13168 Driving Elements
- 13170 Driving Technology Engineering
- 13174 Steel Fitting Gears
- 13180 Brakes
- 13190 Brake-Disc Fastening
- 13195 Torque Limiting
- 13200 Flanged Couplings
- 13210 Articulations (Wearing Pieces)
- 13220 Universal-joint Shafts
- 13230 Geared Rollers
- 13240 Gearings and Driving Elements
- 13250 Heavy Gearings
- 13255 Chain Gears and Wheels
- 13260 Hirth Serration
- 13261 Serration
- 13270 Couplings
- 13280 Couplings, Elastic
- 13285 Couplings, Flexible, Elastic
- 13290 Couplings, Mechanical and Hydrodynamic
- 13298 Planetary Gearboxes
- 13300 Planetary Gearings

- 13308 Swivelling Drives
- 13310 Safety Couplings
- 13318 Shafts, Spindles
- 13320 Special Constructions
- 13350 Shaft-Hub Junctions, free from Play
- 13360 Shaft Couplings (Rigid)
- 13365 Shaft Couplings, Flexible, Gear- and Disc
- 13380 Gearings (Toothed Wheel)
- 13390 Cogged Wheels

18.12 Bearings

- 13400 Rotating Unions
- 13404 Elastomer Bearings
- 13406 Joint Bearings/Tops
- 13410 Sleeve Bearings
- 13420 Compact Sleeve Bearings (Ceramics-Metal)
- 13430 Ball Bearings
- 13440 Cam Rollers
- 13460 Linear Systems
- 13470 Roller Bearings
- 13480 Back-up Rollers
- 13484 Thermal Separation
- 13485 Supporting and Controlling Rollers
- 13490 Anti-Friction Bearings
- 13492 High-Temperature Ball and Roller Bearings
- 13500 Roll Bearings

18.13 Oil-Hydraulic Equipment, Appliances and Auxiliaries

- 13510 Rotary Feeders
- 13520 Pressure Gauges, Switchgears, and Logging Devices
- 13530 Pressure Switches
- 13540 High-Pressure Flange Couplings
- 13548 Hydraulic Accumulators
- 13550 Hydraulic Power Units
- 13560 Hydraulic Jointings and Shaft Seals
- 13570 Hydrogearings
- 13580 Hydromotors
- 13590 Hydropumps
- 13595 Hydro-Stores
- 13600 Hydrovalves
- 13610 Hydrocylinders
- 13620 Oil-hydraulic Equipment, Appliances and Auxiliaries
- 13630 Vibration Dampers

- 13640 Servo Valves
- 13645 Continuous Valves
- 13660 Oil-hydraulic Plants
(complete)
- 13670 Water Hydraulics

18.14 Control Equipment and Components

- 13680 Cut-off Fittings
- 13695 Torque Limiting
- 13710 Electric-hydraulic
Actuators
- 13718 Cylinders, Power-
Assisted
- 13720 Multiple-Spot, Single-
Purpose and All-
Purpose Controllers
- 13730 Control Equipment,
complete
- 13740 Control Armatures
- 13745 Control Valves
- 13760 Servomotors
- 13780 Continuous Single-
Purpose and All-
Purpose Controllers

18.15 Pipelines and Auxiliaries

- 13786 Waste Gas Technology
- 13790 Retaining Valves
- 13810 Fittings
- 13820 Flanges
- 13840 Rubber Expansion
Joints
- 13850 High-Pressure-Tube
Technology
- 13859 Excess Flow Cut Off
Valves
- 13860 Expansion Joints
- 13890 Pipe-Break Safety
Valves
- 13900 Pipe Swivel Joints
- 13910 Pipelines and Auxiliaries
- 13920 Pipework
- 13930 Pipeline Auxiliaries
- 13940 Return Valves
- 13945 Flexible Tubes
- 13947 Flexible Tubes
with Ceramic Wear
Protection
- 13950 Goggle Valves

18.16 Wire-Stranding Machines

- 13955 Cable-Stranding
Machines
- 13958 Rope-Stranding
Machines

18.17 Pattern Construction

- 13960 Material for Pattern and
Prototype Construction
- 13970 Pattern and Prototype
Construction

18.18 Machine Tools

- 13980 Slicing Machines
- 13990 Threading Machines
- 14000 Band Sawing Machines
- 14010 Bending and
Straightening Machines
- 14015 Slab-Sawing-Machines
- 14020 Wire Processing
Machines
- 14030 Roller Spinning
Machines
- 14040 Milling Machines
- 14060 Spark-Erosion Machines
- 14070 Honing and Lapping
Machines
- 14080 Cable Sheathing
Presses
- 14081 Cable Sheathing
Presses (Lead and
Aluminium)
- 14088 Sharpening Machines
- 14090 Cold Circular Sawing
Machines
- 14095 Hot Circular Sawing
Machines
- 14100 Mould-working
Machines
- 14130 Shears for Metallurgical
Plants
- 14140 Flying Shears, Pedestal
Shears, Plate-working
Machines
- 14148 Shear Blade Grinders
- 14150 Shear Centers
- 14158 Rotary Table Grinders
- 14160 Grinding and Polishing
Machines
- 14168 Slitter Knife Grinders
- 14170 Special Machines for
Machining
- 14180 Special Machines for
Chipless Forming
- 14190 Special Machines for
Special Jobs
- 14195 Concrete Cutting Saws
- 14200 Stone-cutting Saws
- 14210 Plate Shears
- 14215 Saw Manufacturers
- 14220 Friction Sawing
Machines

18.19 Tools

- 14230 Bending-off Tools
- 14240 Drills
- 14242 Drills for Tapholes
- 14250 Diamond Tools
- 14260 Pneumatic Tools
- 14280 Cemented Carbide Alloys (Cermets)
- 14290 Hard Metal Cutting Panels and Shape Elements
- 14300 Carbide/Hard Metal Cutting Tools
- 14302 Saw Blades Armed with Carbide Alloy
- 14304 HP-Grinding Wheels
- 14306 Sawing Bands and Blades for Metallic and Non-Metallic Materials
- 14310 Saw Blades for Metal
- 14318 Mill Blades
- 14320 Shear Blades
- 14323 Slitter Knives and Accessories for Slitting Lines
- 14324 HP-grinding Wheels
- 14325 Cut-off Wheels
- 14326 Roll Grinding Wheels
- 14330 Abrasive Materials and Wheels
- 14334 Special Tools for Die Casting
- 14336 Cutting Wheels
- 14337 Roll Grinding Discs
- 14338 Machining Tools, Special Machining Tools

18.20 Tooling and Chucking Techniques

- 14380 Clamping Hydraulic
- 14400 Prestressing Elements
- 14401 Bolting, large

18.21 Components

- 14410 Sealings
- 14412 High Chemical- and Thermal-Resistant Sealings
- 14420 Rotary Sealings for Charging of Gases or Liquids
- 14430 Rotating Unions for Cooling Water for Continuous-Caster Rollers

- 14440 Nozzles (incl. Blow-off Nozzles and Descaling Nozzles)
- 14450 Pistons
- 14460 Flexible Tubes, made of Metal
- 14470 Buffers (made of Rubber or Cellulose)
- 14480 Stuffing-Box Packings
- 14490 Wear Plates

18.22 Operating Materials

- 14500 Solid Lubricants
- 14510 Industrial Oils
- 14520 Cooling Lubricants

18.23 Tribology

- 14522 Metering and Monitoring Devices for Lubricants
- 14523 Oil Circulating Systems for Bearing and Gear Lubrication
- 14524 Dual-line Grease Lubrication Systems for Steel Works and Rolling Mill Plants
- 14525 Special Lubricants
- 14526 Lubricating Devices, Central
- 14527 Oiling and Deoiling Machines

18.24 Services

- 14528 Service for Compressors and Turbines
- 14529 Mechanical Treatment of Hydraulic Setters

19. Transport and Storage Techniques

- 14530 Engineering and Technical Assistance
- 14532 Steel Logistics
- 14535 Hot Material Conveyor
- 14538 Magnetic Stackers and Conveyors
- 14540 Transports and Logistics for Industrial Recyclings
- 14548 Transports, Forwarding, Haulage
- 14550 Transport Technology
- 14551 Heavy Duty Transporters (Manufacturers)

19.01 Iron and Steel Works Vehicles

- 14560 Slab, Bloom and Billet Transporting Equipment, Rubber-Mounted
- 14570 Coil Transport Systems
- 14580 Coil Transfer Cars
- 14590 Iron and Steel Works Vehicles, in general
- 14600 Railmounted Vehicles for Metallurgical Plants
- 14605 Air Cushion Vehicle
- 14610 Slag Pot Carriers
- 14620 Slag Transfer Cars
- 14630 Scrap Transport Trailer with Weighing Device
- 14640 Steel Work Vehicles

19.02 Rail-Born Vehicles

- 14650 Diesel Locomotives/Engines
- 14660 Railway Wagons
- 14670 Self-propelling Wagons

19.03 Track Technique

- 14680 Turntables and Transfer Tables
- 14684 Track Technique
- 14690 Shunting Units

19.04 Trackless Vehicles

- 14700 Trailers
- 14705 Trucks and Trailers
- 14720 Electric Ground Level Transporters
- 14730 Electric Trucks
- 14734 Electric Four-Way Sideloaders
- 14740 Driverless Transport Systems
- 14742 Driverless Transport Systems for Steel and Aluminium Coils
- 14750 Fork Pilers and Transverse Fork Pilers
- 14760 Rubber-tired Heavy-Load Vehicles
- 14790 Trucks
- 14810 Heavy-Load Tractors (Vehicles)
- 14820 Telescopic Excavators
- 14822 Transport Systems for Coils

19.05 Continuous Conveyors

- 14830 Conveying Installations, in general
- 14840 Pneumatic Conveyors
- 14850 Vibrating Conveyors
- 14860 Vertical Conveying
- 14880 Steeply Inclined Conveyors
- 14890 Continuous Conveyors for Bulk Material
- 14900 Continuous Conveyors for Parcelled Goods
- 14910 Belt Conveyors and Worm Conveyors
- 14920 Troughed Chain Conveyor

19.06 Cranes

- 14930 Rotary Cranes
- 14940 Casting Cranes
- 14950 Cranes, Lifting Gears, and Auxiliaries, in general
- 14955 Crane Services
- 14960 Overhead Travelling Cranes
- 14970 Portal Cranes
- 14980 Claw Cranes
- 14990 Buffers
- 14992 Vacuum Devices for Heavy Industry
- 14993 Automatic Pilers/Stackers (vacuum lifting devices)

19.07 Balances

- 14997 Balances for Bunches and Coils
- 15000 Blending and Mixing Scales
- 15010 Wagon Weighbridges and Vehicle Balances
- 15020 Crane Scales
- 15030 Scales for Roller Tables
- 15040 Balances for Continuous Weighing
- 15041 Balances for Alloying Elements
- 15042 Balances for Pig Iron
- 15043 Balances for Scrap
- 15044 Balances for Static Weighing
- 15045 Balances for Stationary Weighing
- 15050 Load Systems for Ladle-Turrets or Cars

- 15057 Profile Measuring Gauges
- 15060 Load Cells
- 15080 Weighing Systems for Silos

19.08 Storage and Handling Equipment

- 15090 Coil High-Bay Warehouses
- 15100 Flowbien Yard Systems
- 15110 Labelling Systems
- 15120 Lattice Girder Storage Systems
- 15134 Lift Working Stage
- 15140 Storage Technology and Automation Systems for Sheets, Long Products, and Stackable Boxes
- 15141 Storage Technology and Automation Systems for Sheets, Long Products, and Bunker Stocks
- 15150 Storage and Handling Equipment
- 15154 Vacuum Lifting Devices for Large and Medium Formate Plates
- 15155 Storage Systems for Coils
- 15160 Stock and Shelf Systems
- 15164 Dispatch Equipment for Long Items, Stackers for High-Bay Warehouses
- 15170 Marking Systems
- 15180 Pallets and Cassettes
- 15188 Vertical Carousels (Paternosters)
- 15189 AS/RS (automated storage/retrieval system)
- 15190 Operation of Shelves
- 15192 Sideloaders
- 15193 Crossheads and Turning Arrangements
- 15195 Castellated Shelves Systems

19.09 Stores Organization

- 15198 Labels
- 15200 Identification
- 15208 Stock Logistics
- 15210 Stores Organization

19.10 Components

- 15220 Arresting Appliances

- 15230 Loading and Unloading Devices
- 15240 Sheet Pack Dogs
- 15250 Ingot Pusher, Withdrawing Devices
- 15270 Bunker Discharging Equipment
- 15280 Bunkers and Silos
- 15290 Coil and Sheet Packaging
- 15300 Dogs for Coils
- 15310 Permanent Magnets
- 15320 Electric Equipment for Cranes etc.
- 15330 Electric Hoists
- 15335 Labels
- 15350 Conveyor Belt Skimmers
- 15360 Conveying Plants and Appliances
- 15380 Conveyor-Belt Vulcanizing Devices and Materials
- 15390 Grabs and Tongs
- 15400 Manipulators
- 15410 Lifting Clamps, Safety Clamps
- 15420 Industrial Robots, Suitable for Ironworks, Sensor-controlled
- 15430 Chains
- 15431 Chain Wheels
- 15435 Sprockets
- 15440 Tilting Shackles, Heavy Shackles
- 15450 Crane Traversing Wheels
- 15455 Crane Cables
- 15460 Stock Yard Equipment
- 15470 Laser Distance Measuring Instruments for Cranes
- 15480 Lifting Belts
- 15490 Lifting Magnets and Equipment
- 15500 Electromagnetic Brake Systems
- 15510 Magnets, Magnetic Systems
- 15511 Safety Appliance for Electric Load Lifting Magnets
- 15515 Slab Turning and Transportation Magnets
- 15516 Safety Appliance for Electric Load Lifting Magnets
- 15520 Wheels

- 15530 Corrosion-, Friction and Wear Protection
- 15540 Containers for Bulk Materials
- 15550 Sheaves
- 15555 Safety Device for Lifting Magnets
- 15560 Separation Magnets
- 15570 Silos for Refractories
- 15580 Silos for Bulk Materials
- 15590 Bulk Handling Plants
- 15600 Guide Pulleys
- 15610 Packaging Technique
- 15620 Wear Resisting Coating (Aluminum Oxide Ceramics)
- 15630 Wear Resisting Coatings (Rubber)
- 15632 Wear Protection
- 15635 Rotary Railcar Dumpers
- 15640 Wagon Tipplers
- 15650 Hot Transport and Thermo-Hoods for Steel Ingots
- 15652 Weighing Systems for Steelmaking

19.11 Operating Materials

- 15660 Lubricants

19.12 Packaging Technique

- 15664 Packaging Materials

20. Electrical Engineering and Automation

- 15670 Linear Actuators and Turn Tables, electromechanically
- 15680 Engineering and Technical Assistance
- 15690 Technical Translations and Documentation

20.01 Electrical Equipment for Metallurgical Plants and Rolling Mills

- 15700 Work Layout Systems
- 15720 Three-Phase AC Motors
- 15730 Electrical Equipment for Metallurgical Plants and Rolling Mills
- 15740 Electrical Equipment for Rolling Mills

- 15750 Electric Large Plants, complete
- 15760 Energy Supply for Movable Consumers
- 15770 Spring Cable Reels
- 15780 Spring Hose Reels
- 15785 Remote Radio Control Systems
- 15788 Radio Systems
- 15790 Radio Control Systems
- 15800 Gear motors
- 15810 DC Motors
- 15820 High Current Cables and Electric Wires, Water Cooled
- 15830 Cables and Electric Wires
- 15850 Motor Wire Reels
- 15860 Low-Voltage Switch Gears
- 15864 Switches, Pressure
- 15866 Switches, Temperature
- 15870 Switch Stations
- 15880 Slipping Assemblies
- 15890 Safety Systems
- 15900 Heavy Current Capacitors
- 15910 Plug Appliances
- 15920 Current converters (frequency converters)
- 15930 Current Leads (incl. Moveable ones and Bus-Bars)
- 15932 Thermowells
- 15940 Transformers (also for Industrial Furnaces)
- 15960 Intercom Telephone Systems
- 15962 High Tension Leads and Contact Pieces
- 15964 Speed and Position Measurement Units
- 15965 Speed and Position Measurement Encoders

20.02 Automation

- 15967 Electrical-, measuring- and control technical plant construction, in general
- 15970 Automation, in general
- 15980 Automation Lines for Ores and Fines
- 15990 Automation Lines for Blast Furnaces
- 16000 Automation Lines for Industrial Furnaces, in general

16010 Automation Systems for Cold-Rolling Mills
16020 Automation Lines for Cokery
16030 Automation Lines for Steelworks
16035 Automation Systems for Blast Furnaces
16040 Automation Systems for Hot Rolling and Pipe Mills
16041 Automation Systems for Hot Rolling
16050 Automation Lines and Process Control Systems for Metallurgical Plants
16055 Automation of Strip Processing Lines
16060 Automatic Character Recognition Systems
16063 Strip Flow Control
16070 Data Transmission Systems
16080 Industrial TV-Engineering
16090 Information and Communication Systems
16100 Identification
16110 Tailor-Made Complete Systems
16120 Automation Systems for Vehicles (inductive)
16130 Automation Systems (by Image Processing) for Vehicles
16140 Automation, in general
16150 Positioning Devices for Cranes
16160 Process Automation
16162 Process Automation for Strip Processing Lines
16170 Process Automation for Continuous Steel Casters
16180 Process Automation for Steelworks Plants
16190 Process Control Systems
16192 Process Control with IR-Detectors
16200 Process Optimization
16202 Process Optimization with Weighing Systems
16205 Shopfloor Systems
16210 Control Equipment, complete

16220 Control Centres for Metallurgical Plants and Rolling Mills
16230 Controls, electric
16240 Controls, electronic
16250 Controls for Pressure-Water Tanks
16260 Controls, hydraulic
16270 Controlling Devices, Infrared
16280 Current Supply for Automation and Control
16290 Networks (LAN, WAN)
16293 Video Technology
16295 Weighing Systems for Steel Plant Process Automation

20.03 Data Processing

16300 Analog Instruments and Auxiliaries
16305 Archiving
16310 Acquisition of Operating Data and Machine Data
16320 Data Acquisition Systems
16330 Data Processing
16338 Digital Image Processing
16340 Digital Instruments and Auxiliaries
16350 Expert Systems
16355 Manufacturing Execution System (MES)
16360 Turnkey Hard-/Software Systems
16376 Weighing Systems for Steel Plant Data Processing
16380 X-Window Terminal

20.04 Software

16390 Software for Simulations
16393 Software for Archiving, Document Management, and Workflow
16395 Software for Order Processing, Warehouse, and Test Certificate Management
16400 Application Software
16410 Software for Slitting Lines
16415 Merchandise Planning and Control Systems for Steel and Metal Trade

- 16420 Software for Production Planning and Control
- 16430 Software for Statistic Process Control and Quality Control
- 16440 Technical Calculation Programs

20.05 Maintenance

- 16450 Machine Diagnosis
- 16460 Maintenance and Inspection

21. Measuring and Testing Techniques

- 16470 Gas Measuring Instruments for Degreasing Lines
- 16472 Gas Measuring Instruments for Metal Degreasing Plants
- 16480 Gas Measuring Instruments for Metal Cleaning Systems

21.01 Measuring and Testing Techniques, in general

- 16490 Automation and Measuring, Colorimetry
- 16500 Pressure Transmitter
- 16508 Corrosion Testing Sets
- 16510 Measuring Techniques
- 16511 Measuring of Magnetism
- 16520 Measuring and Testing Systems, in general
- 16530 Measuring and Testing Techniques, in general
- 16540 Data Acquisition
- 16550 Data Processing
- 16552 Identification Markers for Measuring and Testing Means
- 16553 Labels for Measuring Devices and Testing Status Marking
- 16560 Radio Activity Signalling
- 16564 Recorders
- 16565 Tension Control and Tension Measurement
- 16566 Breakout Detection and Residual Wall Thickness Testing (Refractory Relining)
- 16568 Roll Measuring Instruments

21.02 Measurement Physical Properties

- 16570 Distance Gauges
- 16580 Distance Sensors for Positioning and Length Measurement (Laser, Ultrasonic, and Inductive)
- 16581 Distance Sensors for Positioning and Length Measurement (magnetostrictive)
- 16585 Molten Metal Level Control
- 16590 Converter Bath-Level Indication
- 16600 Bath Level Control Systems
- 16605 Coating Measurement Systems
- 16608 Automatic Gauge Control (AGC)
- 16610 Slip Gauge
- 16612 Strip Flatness Gauges
- 16613 Strip Flatness Control
- 16615 Strip Flow Control
- 16620 Strip Tension Measuring Systems
- 16625 Strip Tension Installations for Driven S-Rolls
- 16630 Width Gauges
- 16640 Extensometers and Resistance Strain Gauges
- 16645 Extensometers (non-contact, optical)
- 16650 Elongation and Massflow Measuring Systems
- 16652 Temper Rolling and Bulk Flow Measuring Systems
- 16660 Thickness Measuring Devices and Gauges
- 16670 Thickness Gauge
- 16680 Distance-to-Fault Switches and Measuring Devices (Optical, Acoustical and Inductive)
- 16690 Torque Measuring Installations for S-Rolls
- 16700 Torque Measuring Devices
- 16702 Edge Defect Detection

16704 Section and Profile Measurement for Rods and Bars	16930 Length Measuring Instruments (also for Lines and Paths)
16710 Revolution Counters	16940 Length Measuring Equipment, Ultrasonic, (also for Distances, Intervals, and Lines)
16720 Flow Meters	16950 Length and Speed Measuring Systems (Optical)
16721 Flow Meters, e. g. for Coal Injection	16955 Speed and Position Measurement Units
16730 Flow Control	16956 Speed and Position Measurement Encoders
16740 Measuring of Diameter	16960 Laser Speed and Length Measuring Instruments
16750 Electrical Measuring of Mechanical Quantities	16970 Measuring Devices for pH and Conductibility
16755 Electronic Measuring Systems for Hydraulic and Lubricating Oils	16980 Mass Flowmeters
16770 Shape Measuring Technology	17000 Measuring of Refractory Linings (under Operating Conditions)
16780 Level Indicators	17010 Electric Measuring Instruments
16790 Level Control	17020 Measuring Machines
16791 Mould Level Control (AMLC)	17030 Data Printers
16800 Level Control	17033 Microstructure/ Roughness Measurement
16810 Gas-measuring Instruments	17035 Surface Crack Identification
16815 Oxygen Probes for Flue Gas	17040 Measuring Instruments, opto-electronic
16820 Instruments and Chemicals for Waste Water Control	17050 Flatness Measuring Devices
16830 Speed Gauges	17057 Profile Measuring Gauges
16840 Mold Flow Measurement Systems	17060 Shape Measuring Systems (Non-Contact)
16850 IR-Switches	17080 Pyrometers
16860 IR-Radiation Pyrometers	17090 Pyrometer Pipes
16861 IR-Radiation Thermometers	17100 Quotient Pyrometers
16870 IR-Radiation Pyrometers with Scanner	17105 Inline concentration measurement of liquids
16871 IR-Radiation Thermometers with Scanner	17110 Hot Metal Detectors, HMD
16875 Infra-red Thermography	17118 Measurement Devices for Rolls
16877 IR-Cameras, Infrared Slag Detection	17120 Measuring Devices for Tubes
16878 Cameras, Furnace Cameras	17130 Layer Thickness Gauges
16879 Cast Temperature Detection	17133 Layer Thickness Controlling
16880 Insulating Capillaries	17135 Layer Thickness Controlling
16890 Dynamometers for Tension and Pressure	
16891 Force Measurement and Weighing Systems	
16900 Cooling-Water Control	
16910 Length-Measuring Devices for Tubes	
16920 Length Gauges	

- 17138 Slag Detection by Infrared
- 17140 Slag Detectors
- 17150 Slag Thickness Measurement
- 17155 Ladle Hot Spot Detection
- 17160 Forgings, Measuring
- 17170 Lubrication Control for Roller Bearings
- 17180 Vibration Measuring Devices
- 17190 Wire Rope Testing Machines for Steel Ropes having Round or Rectangular Cross-Sections (Rope Belt Conveyor)
- 17200 Dust Measuring Devices
- 17210 Radiation Detection Equipment
- 17220 Input Inspection Concerning Nuclear Radiation
- 17230 Immersion Thermocouples
- 17240 Dew-Point Measuring Devices
- 17250 Thermometers
- 17260 Thermocouples
- 17270 Sheath Tubes for Thermocouples
- 17274 Thermographic Measurement
- 17276 Thermometers
- 17280 Measuring Instruments for Thermal Conductivity
- 17290 Roll Force Measuring Systems
- 17300 Measuring Devices for Rolling Mills
- 17310 Resistance Thermometers
- 17320 Line Scan Cameras
- 17322 Non-destructive Thickness Measuring of Refractory Linings (while Shut Down)
- 17325 2-Colour Pyrometers with Glass Fibre Optics
- 17326 Crop Optimization
- 17327 Absolute Displacement Transducers

21.03 Quality Management

- 17340 3-D Shape Measuring of Rails and Similar Profiles

- 17341 3-D Shape Measuring of Welded Joints
- 17345 Inline Measurement of Pickling Bath Concentrations
- 17350 Breakout Predetection
- 17352 Break-out Protection and Control
- 17354 Break-out Prevention Systems
- 17360 Break-Out Control
- 17365 Inline Measurement of Chrome Plating Bath Concentrations
- 17368 Inline Measurement of Rolling Emulsion Concentrations
- 17370 In-line Optical Surface Inspection
- 17380 Measuring Instruments for Quality Management
- 17384 Mould Check
- 17387 Mould Check
- 17390 Length, Speed, and Profile Measuring Systems
- 17395 Pinhole Detection
- 17400 Pit Detection
- 17408 Surface Inspection
- 17410 Surface Inspection
- 17415 Surface Inspection of Strip Steel
- 17420 Measuring of Refractory Linings (under Operating Conditions)
- 17426 On-line Measuring of Oils and Waxes
- 17430 On-line Optical Surface Inspection
- 17432 Online Surface Quality Control, Optical
- 17440 Roughness Detection, online
- 17442 Weld Seam Tracking Systems for Tubes
- 17445 Systems for Quality Data Inspection and Treatment

21.04 Quality Control

- 17446 Strip edge inspection
- 17447 Surface Inspection of Strip Steel, automatic and complete
- 17448 Surface Inspection of Strip Steel, automatic, complete
- 17450 Quality Control, visual

21.05 Services

- 17470 Measuring Techniques, Services

22. Materials Testing

- 17473 Destructive and Non-destructive Testing

22.01 Non-destructive Testing

- 17480 Consulting, Performance, and Equipment
- 17490 Image Processing, IR, Barcode with Radio-MDE
- 17500 Demagnetising Facilities
- 17510 Testing Devices for Internal Pressure
- 17520 Corrosion Testing
- 17530 Measuring and Testing Devices, Automatic
- 17540 Ultrasonic Testing Instruments/Machines
- 17560 Non-Destructive Testing of Steel Ropes having Round or Rectangular Cross-Sections
- 17570 Non-Destructive Tube Testing Devices
- 17580 Non-Destructive Materials Testing Instruments, in general
- 17589 Non-Destructive Materials Testing Devices, Acoustic
- 17590 Non-Destructive Materials Testing Instruments, electromagnetic
- 17610 Non-destructive Materials Testing Instruments, X-ray Operated, Computer-Tomography
- 17620 Non-Destructive Material Testing Instruments, optical
- 17630 Non-Destructive Materials Testing, X-ray Operated
- 17640 Non-destructive Material Testing by Acoustic Emission Analysis
- 17650 Ultrasonic Testing
- 17660 Non-Destructive

- Materials Testing
- 17664 Non-destructive Material Testing by Fluorescent and Red/White Penetration Methods
- 17665 Non-Destructive Material Testing by Fluorescent and Red/White Testing Methods
- 17670 Non-Destructive Materials Testing with Ultrasonic Excitation without Coupling Agent
- 17680 Non-Destructive Materials Testing, Opto-electronic
- 17690 Non-Destructive Materials Testing (Services)

22.02 Tensile Testing, Fatigue Testing

- 17698 Grips for Tensile Testing
- 17700 Stress Analyses and Reliability Tests for Machines and Components
- 17710 Consulting, Performance, and Equipment
- 17720 Fatigue Testing Machines
- 17730 Hardness Testing Instruments/Machines
- 17740 Hardness Testing Instruments
- 17750 Machines for Preparation of Tensile Test Specimens
- 17760 Testing And Analysis of Friction and Scuffing
- 17770 Crack Detecting Devices
- 17780 Presses for Tube Testing
- 17790 Torsion Testing Machines
- 17800 Universal Testing Machines for Tensile, Compression, Bending and Tensile Test Specimens

22.03 Test Methods

- 17810 Chemical Analysis
- 17820 Particle Size Analysis

- 17830 Mechanical-
technological Testing
- 17840 Metallographic Testing
- 17845 Specific Surface
Analyser according BET
Method
- 17850 Technological Testing
Methods
- 17852 Technological Testing
Methods, Microscope
Video Analysis
- 17860 Deep Drawing Testing
Machines (Plates,
Sheets, and Strips)
- 17880 Testing of Rolls
(Concentric Running,
Eccentricity)

22.04 Destructive Testing

- 17888 Corrosion Testing
- 17890 Machines for Impact
Tests

22.05 Fatigue Strength Tests under Variable Stress Amplitude

- 17896 Testing of Safety
Valves under Operating
Conditions

22.06 Failure Analysis

- 17898 Failure Analysis

23. Analysis and Laboratory Equipment

- 17900 Engineering and
Technical Assistance

23.01 Sampling and Preparation

- 17910 Gas Probes
- 17915 Sampling
- 17920 Sampling Devices
- 17940 Sample Stamping Dies
- 17950 Transport of Samples
- 17960 Preparation of Samples
- 17970 Specimen Preparation
for X-ray Fluorescence
Analysis
- 17980 Sample Preparation for
OES and XRF
- 17990 Sample-Preparation
Machines

- 18000 Spectrometer Sample
Preparation with
Remelting Units
- 18010 Stamping Tools for
Samples

23.02 Analytical Equipment

- 18020 Analytical Equipment
- 18022 Tools for inline
concentration
measurements of liquids
- 18025 Evaluating Instruments
for Oxygen Measuring
- 18027 Automated Analysis
for Process Control
and Waste Water
Management
- 18030 Automation Lines
for Analysis and
Laboratories
- 18035 Carbon and Sulfur
Analyser
- 18040 Gas Analysing
Instruments
- 18048 Laser Induced
Fluorescence
- 18050 Laser Plasma
Spectrometers
- 18059 Mass Spectrometers
- 18060 Measuring Devices for
pH and Conductivity
- 18070 Oil-in-Water Monitoring
in Laboratories and
Industries
- 18080 Optical Emission
Spectrometers
- 18090 Analytical Equipment
for O₂
- 18100 Plasma Spectrometers
- 18105 X-ray Diffractometers
- 18110 X-ray Fluorescence
Spectrometers
- 18120 X-ray Fluorescence
Spectrometer, portable
- 18130 Oxygen Probes
- 18138 Heavy Metal Analysis
in Water, Laboratories,
Field, Process, and
Online
- 18140 Nitrogen Analysis
Systems for Direct
Evaluation
- 18150 Nitrogen Probes
- 18160 Hydrogen Analysis
Systems for Direct
Evaluation
- 18170 Hydrogen Probes
- 18180 Auxiliaries for Analysis

23.03 Laboratory Equipment, in general

- 18190 Analytical Standards
- 18200 Analytical Reference Materials
- 18202 Sample Preparation Equipment for OES and XRF
- 18210 Calibration Test Pieces
- 18220 Annealing Boxes
- 18230 Laboratory Furnaces
- 18240 Laboratory Equipment
- 18250 Laboratory Automation
- 18260 Saggars
- 18270 Spectographic Samples/Tests
- 18280 Crucibles

23.04 Metallography

- 18290 Services
- 18300 Metallographic Equipment
- 18310 Metallographic Laboratories
- 18320 Metallographic Testing

24. Environmental Protection and Disposal

- 18330 Consulting and Measuring
- 18340 Engineering and Technical Assistance
- 18343 Environmental Protection and Disposal Recycling of Steel Mill Wastes
- 18344 Environmental Systems

24.01 Dust Removal and Gas Purification

- 18342 Waste Gas Techniques
- 18348 Oxygen Probes for Flue Gas
- 18350 Suction Systems and Equipment
- 18360 Waste-Gas Cooling Facilities
- 18362 Waste Gas Cooling with Heat Reclamation
- 18370 Waste-Gas Purification Plants
- 18375 Secondary Waste Gas Cleaning Systems

- 18376 Sintering Waste Gas Cleaning Systems
- 18377 Desulphurisation of Sintering Waste Gas
- 18378 Waste Gas Cleaning for Pelletizing Plants
- 18380 Waste Heat Boilers
- 18390 Aerosol Separation
- 18400 Agglomeration of Fines from Foundries and Steelworks
- 18410 Electrostatic Precipitators (also Wet)
- 18420 Dust Removal and Gas Purification
- 18430 Dust Removal Installations and Auxiliaries, in general
- 18434 Dedusting Systems
- 18436 Primary Dedusting
- 18438 Secondary Dedusting
- 18440 Dust Removal Filters and Installations (Cartridge, Circular and Hose Filters)
- 18450 Plants for Nitrogen Removal
- 18460 Catalysts for Nitrogen Removal (DENOX)
- 18470 Secondary Dust Removal for Sintering Plants
- 18480 Filter Media
- 18490 Gas-Recovery Plants
- 18500 Cloth Filters
- 18502 Puls Jet Filters
- 18504 Reverse Air Filters
- 18510 Casthouse Dust-Removal
- 18515 Blast Furnace Off-Gas Cleaning
- 18520 Hot-Gas Filtration
- 18530 Industrial Vacuum Cleaners
- 18535 Catalytic Plants
- 18536 Service for Catalysts
- 18540 Compact Air Purifiers
- 18550 Laser-Clean-Box
- 18560 Air Filters (also Tandem Filters)
- 18570 Cyclones
- 18580 Post-Combustion, Catalytic
- 18590 Post-Combustion, Thermal
- 18600 Wet Separators
- 18608 Wet Dust Removing Plants

- 18610 Secondary Dust Removal (wet) for Sintering Plants
- 18615 Wet Electro Filters
- 18620 Wet Cleaning Plants
- 18630 Exhaust Gas Desulphurization for Boiler and Sintering Plants
- 18640 Flue Gas Collectors for Waste and Miscellaneous Waste Compustion Plants
- 18645 Recycling of Steel Mill Wastes
- 18650 Dust Separators
- 18660 Dust Measuring Devices
- 18670 Dust Recovery Plants
- 18675 Dust and Erosion Control
- 18680 Dust Suction Systems and Equipment
- 18690 Thermal Waste Air Cleaning
- 18693 Dry Cleaning Plants for Waste Gas
- 18695 Quenching Towers
- 18700 Dust Removing Plants, Dry
- 18710 Dry Cleaning Plants
- 18720 Venturi-Tube-Type Dust Removers
- 18728 Central Exhausting Plants
- 18730 Central Dust Suction Fans
- 18735 Forced Draught Coolers
- 18737 Canopy Hoods

24.02 Sewage Clarification

- 18740 Waste Water Plants, Grease Separators, Chemistry Pumps
- 18750 Waste Water Treatment
- 18755 Waste Water Treatment, thermal
- 18760 Sewage Treatment Plants
- 18770 Chemical Water Treatment
- 18774 Evaporation Plants
- 18790 Waste-Water Purification Plants
- 18800 Circuit Systems
- 18802 Water Recirculation Treatment
- 18810 Solvent Recovery Plants

- 18820 Neutralization and Detoxification Plants
- 18830 Sludge-draining Systems, mobile
- 18840 Sludge-Draining Systems, stationary
- 18841 Vacuum Evaporators for Waste Water Treatment
- 18842 Water Management

24.03 Regeneration Plants

- 18860 Plants for Regeneration of Hydrochlorid Acid
- 18870 Plants for Regeneration of Spent Pickle Liquor
- 18880 Acid Resistant Drip Pans and Wall Coatings with DIBT Character Check
- 18890 Plants for Regeneration of Sand

24.04 Disposal Plants

- 18900 Waste Air Purification
- 18910 Reprocessing of Contaminated Materials
- 18920 Plants for Recycling of Raw Materials (Dusts)
- 18921 Residue Recycling Plants
- 18923 Electric Arc Dust Utilisation
- 18925 Exhaust Air Cleaning, Natural
- 18928 Briquetting of Steel Swarf
- 18930 Reprocessing of Sites and Ground Water
- 18940 Excess Gas Burning Systems, Thermal Post Combustion
- 18970 Injection Installations for Filter Residues
- 18975 Injection Plants for Alloying Additions and other Residuals (by Oxygen Burners)
- 18980 Storage of Water Polluting Materials
- 18990 Oil and Grease Removal
- 18997 Radioactive Materials
- 19000 Superfinishing, free from Waste Material
- 19005 Preparation of Slags (Slag Transportation and Slag Recycling)

- 19009 Construction and Building of Chimneys and Smokestacks
- 19010 Chimneys and Smokestacks
- 19020 Separation of NF-Metals
- 19040 Plants for Vacuum Thermal Recycling
- 19045 Plants for Processing and Recycling of Residuals from Blast Furnaces
- 19050 Other Disposal Plants
- 19060 Utilisation of Residuals (like Ashes, Slags, Dusts, Granulates)
- 19070 Roll Scale Sludge Oil Separation
- 19072 Dezincification of Blast Furnace Dusts
- 19080 Recovery of Valuable Materials

24.05 Components

- 19110 Separators (Distillate Fuel, Benzene, Oil, Water)
- 19120 Demulsifier Plants
- 19130 Preparation and Injection of Dusts, Fines and Oily Mill Scale Sludge
- 19140 Injection Installations for CARBOFER
- 19150 Injection Installations for PE-Granules
- 19160 Heat Exchangers

24.06 Operating Materials

- 19170 Activated Carbon
- 19180 Lignite Coke
- 19190 Oil Binding Agents
- 19200 Lubricants

24.07 Services

- 19210 Waste Gas Measurements
- 19220 Chemical and Mineralogical Analyses
- 19230 Emission Measurements
- 19232 Simulation Software for Waste Gas Data and Optimizing of Waste Gas Systems

25. Accident Prevention and Ergonomics

25.01 Accident Prevention

- 19240 Workers' Protective Clothes
- 19260 Respiratory Protection Masks
- 19263 Fire Protection Covers
- 19266 Fireproof Protection Covers
- 19270 Gas Alarm Apparatus
- 19280 Heat Protective Clothing
- 19285 High-Temperature Resistant Protection Covers
- 19289 Protective Glass
- 19290 Protective Glass for Industries
- 19300 Light Protection Curtains (for Accident Prevention etc.)
- 19305 Soldering Protection Cover
- 19310 Siting Glass for Observing Melting Furnaces, Neotherm©
- 19320 Switchboards
- 19340 Protective Glass for Welders' Goggles (Athermal©)
- 19350 Welding Equipment
- 19360 Dust Measuring Devices

25.02 Noise-protecting Installations

- 19368 Hearing Protection Devices
- 19370 Noise-Deadening
- 19380 Industrial Sound Protection
- 19390 Noise Protection Systems
- 19400 Noise Control
- 19410 Level Recorders
- 19420 Sound Absorption
- 19430 Sound Level Meters
- 19432 Sound Protection

26. Other Products

26.01 Foundry Products

- 19469 Foundry Products, in general

19470 Special Steel Centrifugal Casting
 19490 Investment Casting
 19500 Spheroidal Graphit Cast Iron
 19510 Grey Cast Iron
 19520 Cast-Iron Mould Casting
 19530 Cast-Iron Continuous Casting
 19540 Chilled-Iron Castings
 19550 Heat-resisting Casting
 19560 Die Casting
 19570 Copper and Copper Alloy Casting
 19580 Light-Metal Casting
 19590 Engineering Casting
 19610 Acid-Proof Casting
 19630 Centrifugal Casting
 19640 Heavy-Metal Casting
 19660 Steel Casting
 19670 Wear-resistant Casting

27. Consulting, Planning, Services

19695 Hot Tapping
 19700 Accessories' Services
 19710 Skill in Welding Technology
 19715 Consulting, Planning, Services
 19720 Information Centres
 19721 Weighing System Optimization Consulting
 19730 Consulting Services
 19731 Purchasing, Procurement, eProcurement
 19734 Blended Learning
 19740 Services, Quality Assurance
 19750 Emission Measuring
 19760 Energy Consulting
 19770 Energy Savings
 19780 Energy Services (Optimizing, Recycling, Supply)
 19785 Complete Coke Battery Maintenance
 19786 Complete Coke Battery Maintenance and Rebricking
 19790 Decoating
 19792 Spare Parts for Start-Ups
 19794 Commissioning

19800 Industry and Market Assessment
 19805 Inspection Services
 19806 Inspection Services and Condition Monitoring
 19810 Consulting Engineers (also start-up of iron and steel works equipment)
 19815 Technical Problem Solutions
 19820 Maintenance Organization
 19822 Cooling and Boiling Water Treatment
 19824 Lean Management
 19825 Leak Tightening under Operating Pressure
 19830 Logistic Consulting
 19850 Job Annealings (own Mobile Annealing Plants)
 19860 Management Consulting
 19862 Management Consulting - Coaching
 19875 Mechanical Processing (Milling, Drilling, Turning, Grinding, etc.)
 19880 Erection and Maintenance
 19890 Marketing Services
 19892 Offline Maintenance
 19893 Online Maintenance
 19895 Quality Management Consulting
 19900 Experts
 19910 Cutting and Welding Consulting
 19911 Cutting, Nesting, and Slitting Optimisation Software
 19920 Welding Technology, Research and Teaching
 19930 Simulation Studies and Software
 19935 Software for Metals Processing
 19940 Steel Industry Suppliers for Spare Parts, Machinery, and Equipment, in general
 19950 Shot Blasting
 19952 Radiation Protection
 19955 Supply Chain Management
 19960 Subcontracting PVD Coating

19970 Subcontracting Heat Treatment
19980 Ion Implantation Service
19990 Technical Translations and Documentation
20000 Training and Start-Up of Iron and Steel Works Equipment
20005 Management Consultancies
20010 Rental of Electronic Measuring Instruments, Data Technology and Computers
20015 Training, Vocational
20016 Training Measures - Refractories
20020 Certification

28. Steels in Civil and Structural Engineering

28.01 Software for Building and Construction

20050 CAD-Software

28.02 Steel for Structural Steelwork

20058 Constructional Steel
20070 Hall Gates
20086 Pipelines

28.03 Steels in Civil Engineering

20100 Offshore Technology
20106 Tubes
20112 Sheet Piling

30. Service concerning Steel Materials, in general

30.01 Joining

20178 Brazing Technology

30.02 Cutting/Separating

20190 Folding and Cutting

30.03 Stainless Steel Cutting Services

20230 Laser Cutting
20238 Plasma Cutting
20246 Shearing

30.04 Metal Forming and Shaping

20258 Cold and Warm Bending of Tubes and Sections
20260 Cold Bending of Tubes, Profiles etc.

30.05 Surface Treatment

20310 Pickling
20320 Descaling
20332 Surface Treatment
20335 Surface Conditioning Services (grinding/scarfing)
20340 Treating of Titanium

30.06 Heat Treatment and Drying

20346 Services
20374 Heat Treatment, Annealing
20375 Heat Treatment and Drying

31. Steel Trading/ Distribution

20400 Steel Trading/ Distribution

31.01 Products, in general

20420 Bright Steel, in general

31.02 Products, particularly

20450 Shapes and Sections, bright drawn